Before You Start

When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

California Proposition 65
WARNING: Cancer and reproductive harm.  
www.P65Warnings.ca.gov

IMPORTANT: Before you begin, thoroughly read these instructions and check to be sure all parts are accounted for. Please retain these installation instructions for future reference and parts ordering.

General Information

Your Third Function Valve Kit has been designed specifically for the Kubota LX series tractor with an attached LA535 front loader. These assembly instructions apply to the Third Function Valve Kits:

• 380-344A: 3FVK FF LX Series ............... page 2
• 380-348A: 3FVK PC LX Series ............... page 2

Further Assistance

Your Land Pride dealer wants you to be satisfied with your new Third Function Valve Kit. If for any reason you do not understand any part of this manual or are not satisfied with the service received, the following actions are suggested:

1. Discuss any problems you have with your Third Function Valve Kit with your dealership service personnel so they can address the problem.
2. If you are still not satisfied, seek out the owner or general manager of the dealership, explain the question/problem, and request assistance.
3. For further assistance write to:

   Land Pride Service Department
   1525 East North Street
   P.O. Box 5060
   Salina, Ks. 67402-5060
   E-mail address
   lpservicedept@landpride.com

Assembly Instructions

A detailed listing of parts for Kit #380-344A is provided on page 8 and for Kit #380-348A is provided on page 9. Use the list specific to you as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing parts.

Direction Reference

All directional references are made from the operator seat while facing the direction the machine will operate.

Directional Arrows Used in Illustrations

KEY:

U = up
D = down
L = left
R = right
B = back
F = front

Initial Preparations

WARNING

To avoid serious injury or death: Hydraulic fluid under high pressure can penetrate the skin and/or eyes causing a serious injury. Wear protective gloves and safety glasses or goggles when working with hydraulic systems.

The steps listed below must be followed before installing this kit:

1. If the front loader is not attached to the tractor, skip to step 8. Otherwise, continue with step 2 below.
2. Lower loader arms fully down, turn tractor off, and relieve all hydraulic pressure to the front loader couplers by operating the loader control lever(s) in all directions.
3. Having released all hydraulic pressure, lock the control lever(s) from moving.
4. Remove all mechanical connections securing the front loader to the tractor.
5. Disconnect all hydraulic lines from the front loader.
6. Refer to your tractor/loader Operator’s Manual for additional unhooking instructions.
7. Restart tractor and slowly back away from the loader.
8. Park tractor on a flat, level surface. Put tractor in park or set park brake, turn off engine, and remove switch key to prevent unauthorized starting.
9. Place chocks in front and back of the tractor’s rear wheels.
10. As a safety precaution, disconnect the battery cable from the battery’s negative (-) terminal. Move negative cable away from the terminal to avoid accidental contact.
Valve Assembly

Refer to Figure 1:

**IMPORTANT:** Valve (#5) must be assembled with ports (A & B) up and ports (P & T) down as shown. Banjo hose (#7) attaches to port (T) on valve (#5) and return to tank port on the tractor. Straight hose (#2) attaches to port (P) on valve (#5) and power beyond port on the tractor.

1. Attach adapters (#11) to ports (A & B) and tighten.
2. Attach male couplers (#12) to adapters (#11) and tighten.
3. Attach MORB end of elbows (#3A) to ports (T) and elbow (#3B) to port (P). Draw nut on elbows up snug, do not tighten at this time.
4. Attach banjo hose (#7) to elbow (#3A). Do not tighten at this time.
5. Attach hydraulic hose (#2) to elbow (#3B). Do not tighten at this time.
6. Attach valve (#5) to valve mount (#8) using 1/4"-20 x 3" GR5 bolts (#6) and lock nuts (#10). Tighten lock nuts to the correct torque.

Refer to Figure 2 on page 3:

7. Attach valve mount (#8) to existing holes in the left-hand loader mount (G) with 5-16"-18 x 1"GR5 bolts (#4) and whiz nuts (#9). Tighten whiz nuts to the correct torque.
8. Decals (H) may or may not be in the location shown. Replace any decal partially hidden by flange bolts (#4). See your nearest Kubota dealer to purchase new safety alert decals.

Refer to Figure 1 & Figure 3 on page 3:

9. Attach female couplers (#13) to the straight end of 85" long hydraulic hoses (#14) and tighten.
10. Attach hose stay (#15) to the left-hand loader arm in the location shown in Figure 3 on page 3 with one 3/8"-16 x 1" GR 5 bolt (#22), two flat washers (#23), one lock washer (#24), and one hex nut (#25). Make sure hole (A) is located over the lift cylinder pin as shown. Tighten nut (#25) to the correct torque.

Refer to Figure 1:

11. Remove jam nuts on bulkhead adapters (#17). Insert bulkheads through holes (E & F) in mount (#16) and secure with removed jam nuts. Tighten jam nuts.
12. Attach straight adapters (#18) to bulkheads (#17) and tighten.
13. Attach male coupler (#19) to adapter (#18) that is in-line with hole (E) and tighten.
14. Attach female coupler (#20) to adapter (#18) that is in-line with hole (F) and tighten.

NOTE: Verify your kit has the correct couplers.

Refer to Figure 5 on page 3: Kit #380-344A is shipped with flat face couplers (#19 & #20).

Refer to Figure 6 on page 3: Kit #380-348A is shipped with pioneer couplers (#19 & #20).
Refer to Figure 4:

15. Attach coupler mount (#16) to the loader’s front cross tube as shown with existing flat washer (D), lock washer (C), and bolt (B). Tighten bolt (B) to the correct torque.

16. Attach elbow end of hydraulic hoses (#14) to bulkheads (#17) and tighten.

17. Refer to Figure 3: Thread straight ends of hydraulic hoses (#14) through hose stay (#15).
Connect to Power Beyond Port
Refer to Figure 1 on page 2:

Important: Land Pride recommends that your dealer connect hydraulic hoses (#2 & #7) to your tractor’s power beyond port and return to tank port. Improper hook-up can cause damage to your tractor and/or your third function valve.

Note: Illustrations are with tractor cab and wheels removed to illustrate the components and their location. It is not necessary to remove the cab, seat, or wheels to connect to the power beyond ports or route the wiring harness.

1. Refer to Figure 7: Locate and remove steel tube (L). It is connected to the power beyond port and return to tank port. Discard or store removed hardware (J & K) and steel tube (L).

2. Refer to Figure 1 on page 2: Verify banjo hose (#7) is attached to port (T) on valve (#5).

Refer to Figure 8:

3. Run banjo hose from the valve along the left side of the tractor toward the rear wheel.

4. Run banjo hose (#7) up behind all existing tubes, linkages, brackets, etc.

Refer to Figure 9:

Important: Because the return to tank port has a raised shoulder, the banjo hose must crossover the transfer case in front of the front seat mount and align with the tank port around the 1 o’clock position as shown. Clock positions between 9 and 12:30 will cause the raised shoulder on the tank port to interfere with the hose and will result in an oil leak.

5. Cross banjo hose (#7) over to the right side of the tractor as shown and connect banjo fitting to the tank port with banjo bolt (#7A) and banjo washers (#7B). Make sure one washer is below and one washer is above the banjo fitting.

6. Verify banjo hose (#7) is not over the raised shoulder and then tighten banjo bolt (#7A).

7. Refer to Figure 1 on page 2: Verify hose (#2) is attached to port (P) on valve (#5).

Refer to Figure 8:

8. Run hydraulic hose (#2) from the valve along the left side of the tractor toward the left rear wheel.

9. Run hydraulic hose (#2) up behind all existing tubes, linkages, brackets, etc.

Refer to Figure 9:

10. Cross hydraulic hose (#2) over to the right side of the tractor and down to the power beyond port.

11. Attach straight adapter (#21) to the power beyond port and tighten.

12. Attach elbow end of hydraulic hose (#2) to straight adapter (#21) and tighten.

13. Refer to Figure 1 on page 2: Tighten hoses (#2 & #7) to elbows (#3A & #3B) and elbows to valve (#5).

14. Refer to Figure 8: Secure hoses (#2 & #7) to the left side of the tractor with zip ties (#26) as needed.

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Connect to Power Beyond Port
Refer to Figure 1 on page 2:

Important: Land Pride recommends that your dealer connect hydraulic hoses (#2 & #7) to your tractor’s power beyond port and return to tank port. Improper hook-up can cause damage to your tractor and/or your third function valve.

Note: Illustrations are with tractor cab and wheels removed to illustrate the components and their location. It is not necessary to remove the cab, seat, or wheels to connect to the power beyond ports or route the wiring harness.

1. Refer to Figure 7: Locate and remove steel tube (L). It is connected to the power beyond port and return to tank port. Discard or store removed hardware (J & K) and steel tube (L).

2. Refer to Figure 1 on page 2: Verify banjo hose (#7) is attached to port (T) on valve (#5).

Refer to Figure 8:

3. Run banjo hose from the valve along the left side of the tractor toward the rear wheel.

4. Run banjo hose (#7) up behind all existing tubes, linkages, brackets, etc.

Refer to Figure 9:

Important: Because the return to tank port has a raised shoulder, the banjo hose must crossover the transfer case in front of the front seat mount and align with the tank port around the 1 o’clock position as shown. Clock positions between 9 and 12:30 will cause the raised shoulder on the tank port to interfere with the hose and will result in an oil leak.

5. Cross banjo hose (#7) over to the right side of the tractor as shown and connect banjo fitting to the tank port with banjo bolt (#7A) and banjo washers (#7B). Make sure one washer is below and one washer is above the banjo fitting.

6. Verify banjo hose (#7) is not over the raised shoulder and then tighten banjo bolt (#7A).

7. Refer to Figure 1 on page 2: Verify hose (#2) is attached to port (P) on valve (#5).

Refer to Figure 8:

8. Run hydraulic hose (#2) from the valve along the left side of the tractor toward the left rear wheel.

9. Run hydraulic hose (#2) up behind all existing tubes, linkages, brackets, etc.

Refer to Figure 9:

10. Cross hydraulic hose (#2) over to the right side of the tractor and down to the power beyond port.

11. Attach straight adapter (#21) to the power beyond port and tighten.

12. Attach elbow end of hydraulic hose (#2) to straight adapter (#21) and tighten.

13. Refer to Figure 1 on page 2: Tighten hoses (#2 & #7) to elbows (#3A & #3B) and elbows to valve (#5).

14. Refer to Figure 8: Secure hoses (#2 & #7) to the left side of the tractor with zip ties (#26) as needed.
Control Lever Assembly

Refer to Figure 10 if tractor is without cab:
Refer to Figures 11 & 12 if tractor is with cab:

1. Remove existing knob from control lever (A).
2. Install new control handle (#1) onto control lever (A). Adjust control handle to align the push buttons to suit the operator and then tighten set screws (#1A). Tighten jam nuts (#1B) to lock set screws.
3. Refer to Figure 10: Without a cab, run wire harness (#1C & #1D) along side control lever (A) and through floor opening (B) as shown.
4. Refer to Figure 11: With a cab, remove rubber boot (D) from flange (C) and run wire harness (#1C & #1D) through the boot and out the bottom of shield (E).
5. Refer to Figure 12: With a cab, run wire harness (#1C & #1D) through floor opening (F).
6. Refer to Figure 11: Replace boot (D) over flange (C).
7. Attach wiring harness (#1C & #1D) to control lever (A) as needed with zip ties (#26).
Wire Harness Hook-up

1. Refer to Figure 13: Cross wire harness (#1C & #1D) over to the left side and close to the plastic loom.
2. Refer to Figure 14: Run wire harness (#1C & #1D) along side the plastic loom and under the operator’s platform.
3. Refer to Figure 15: Connect wire harness (#1D) to the solenoids on third function valve (#5). See solenoid connections in Figure 2 on page 3.
4. Continue routing wire harness (#1C) along the left side of the tractor to the tractor battery at the front.
5. Connect the eyelet with the fused red wire to the battery’s positive (+) post.
6. Connect the eyelet with the black wire to the battery’s negative (-) post.
7. Refer to Figures 13, 14, & 15: Secure wire harness (#1C & #1D) with cable ties (#26) as needed.
8. Reconnect the disconnected battery cable in step 10 on page 1 to the battery’s negative (-) terminal.

Hook-up Tractor to The Font Loader

1. Make sure hydraulic hoses and couples are out of the way while hooking-up the front loader.
2. Remove chocks in front and back of the tractor’s rear wheels.
3. Start tractor and hook-up the front loader to the tractor. Refer to the tractor/loader Operator Manuals for detailed instructions.

Refer to Figure 1 on page 2:

4. Attach female couplers (#13) to male couplers (#12) as follows:
   • Connect hose (#14) associated with female coupler (#20) to port B on valve (#5).
   • Connect hose (#14) associated with female coupler (#19) to port A on valve (#5).
5. Verify hydraulic hoses (#14) will not become pinched, kinked, or twisted. If needed, install zip ties (#26) to contain the hydraulic hoses.
Check Operating and Fluid Level
The Third Function Valve is now ready to be used with a multitude of attachments. Be sure to familiarize yourself with a complete understanding of how to operate the Third Function Valve Kit.

DANGER
To avoid serious injury or death:
Do not allow bystanders to be near the attachment, loader arms, or tractor during operation. They can become entangled, pinched, or crushed by the equipment. Disconnect and lockout power source before making adjustments or servicing tractor and attachment.

1. Hook attachment to the tractor front loader and couple hydraulic hoses to the bulkhead couplers at the front of the loader.
2. Raise attachment off the ground and operate the third function hydraulics using the push-buttons on the newly installed control handle.
   • The top red button switch will actuate the attachment in one direction.
   • The bottom red button switch will actuate the attachment in the opposite direction.
3. Refer to Figure 2 on page 3: Switch wire connections (#1D) at the solenoids on third function valve (#5) if the attachment’s hydraulic cylinder(s) operate in the opposite direction intended.

IMPORTANT: Refer to your tractor Operator’s Manual for recommended hydraulic fluid and procedure for checking hydraulic fluid level.

4. Once hoses and cylinder(s) are full of hydraulic fluid, check tractor hydraulic fluid level.
5. If low, add recommended hydraulic fluid.

Relieve Hydraulic System Pressure
Be sure to lower the attachment to the ground and to relieve all hydraulic pressure to the attachment before leaving the tractor seat. Relieve hydraulic pressure to the attachment as follows:
1. Turn tractor switch key to off.
2. Press and hold both red buttons down on the control handle until all movement at the attachment stops.
Kit No. 380-344A  
3FVK FF LX SERIES (Equipped with flat face couplers)

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Red wire attaches to the positive (+) terminal post on the tractor battery.
Third Function Valve Kit #380-348A With Pioneer Couplers at the Attachment.

Figure 17

Kit No. 380-348A 3FVK PC LX SERIES (Equipped with pioneer couplers)

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**Part No. 380-345S  \hspace{1cm} Push Button Control Handle**

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<td>MOUNT TUBE, CONTROL STICK</td>
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<td>10</td>
<td>801-204C</td>
<td>SCREW SET SCKT HD 5/16-18X3/4.</td>
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<td>803-008C</td>
<td>NUT HEX 5/16-18 PLT</td>
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<td>12</td>
<td>833-495C</td>
<td>FUSE, 10 AMP MINI BLADE</td>
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