Before You Start

When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

IMPORTANT: Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

Your Land Pride Mulching Baffle Kit is exclusively designed for your Land Pride Zero Turn mower. Please read these installation instructions and the vehicle Operator’s Manual thoroughly before beginning. Especially read information relating to safety concerns. Also included in the Operator’s Manual is important information on operation, adjustment, troubleshooting, and maintenance for this attachment (some manual sections do not apply to all accessories).

A separate Parts Manual for replacement parts can be purchased from your nearest Land Pride dealer or downloaded free of charge from our web site at www.landpride.com. Have model and serial numbers handy when placing an order.

Manual Part Numbers:

- Operator’s Manual (Z & ZSR) . . . . . . . . . . . . 357-344M
- Parts Manual (Z48 & Z54) . . . . . . . . . . . . . . 357-344P
- Parts Manual (ZSR54 & ZSR60) . . . . . . . . . . . 357-388P
- Operator’s Manual (ZXT54 & ZXT60) . . . . . . 357-271M
- Parts Manual (ZXT54 & ZXT60) . . . . . . . . . . 357-271P
- Operator’s Manual (ZT60i & ZT72i) . . . . . . 357-398M
- Parts Manual (ZT60i & ZT72i) . . . . . . . . . . . 357-398P

General Information

These assembly instructions apply to the following Mulching Baffle Kits listed below.

357-364A . . . . . . . . . . . . . . . . . . . . . . . . MULCH KIT, 48 IN
357-361A . . . . . . . . . . . . . . . . . . . . . . . . MULCH KIT, 54 IN
357-358A . . . . . . . . . . . . . . . . . . . . . . . . MULCH KIT, 60 IN
357-403A . . . . . . . . . . . . . . . . . . . . . . . . MULCH KIT, ZT72i

Tools required

- Safety glasses
- Work gloves
- Drive Punch
- Torque wrench with 1/2” & 9/16” sockets

Definitions

Right-hand and left-hand as used in this manual is determined by facing the direction the machine will operate while in use unless otherwise stated.

Mulching Baffle Kit
Land Pride Zero Turn Mower
Z48, Z54, ZSR54, ZSR60, (ZXT54 & ZXT60 S/N 664617+), & (ZT60i, ZT72i S/N 748109-)

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Tools required

- Safety glasses
- Work gloves
- Drive Punch
- Torque wrench with 1/2” & 9/16” sockets

Definitions

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Mulching Blade Ordering Information

<table>
<thead>
<tr>
<th>Mower Model</th>
<th>Part No.</th>
<th>Includes A Set Of 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Z48</td>
<td>310-465A</td>
<td>16.87” Mulching Blades</td>
</tr>
<tr>
<td>Z54, ZXT54, ZSR54</td>
<td>357-631A</td>
<td>18.77” Mulching Blades</td>
</tr>
<tr>
<td>ZSR60, ZXT60, ZT60i</td>
<td>310-469A</td>
<td>20.91” Mulching Blades</td>
</tr>
<tr>
<td>ZT72i</td>
<td>310-473A</td>
<td>25.00” Mulching Blades</td>
</tr>
</tbody>
</table>
Refer to Figure 1:
3. Remove 3/8" flange lock nuts (#10), cap screws (#9) and discharge chute (#8). Store removed parts in a safe location for reinstallation should the baffles ever be removed.
4. Locate pilot holes (A) which have knock-outs in the deck. Punch-out these holes. Make sure knock-outs are completely removed.
5. Mount baffles (#1) to the deck with 5/16"-18 GR5 round head square neck bolts (#4) and secure with 5/16" hex whiz nuts (#5). Tighten nuts to 17 ft-lbs.
6. Mount baffle (#3) and mulching plug cover (#7) to the deck with two 3/8"-16 x 1" GR5 cap screws (#3) and 3/8" hex whiz nuts (#6). Tighten nuts to 31 ft-lbs.
7. Lower unit down to ground and reconnect spark plug wire.

NOTE: Be sure to properly block mower up so it can not move after it is raised.