Machine Identification
Record your machine details in the log below. If you replace this manual, be sure to transfer this information to the new manual.

If you, or the dealer, have added Options not originally ordered with the machine, or removed Options that were originally ordered, the weights and measurements are no longer accurate for your machine. Update the record by adding the machine weight and measurements provided in the Specifications & Capacities Section of this manual with the Option(s) weight and measurements.

| Model Number |  |
| Serial Number |  |
| Machine Height |  |
| Machine Length |  |
| Machine Width |  |
| Machine Weight |  |
| Delivery Date |  |
| First Operation |  |
| Accessories |  |

Dealer Contact Information

Name: ____________________________
Street: ____________________________
City/State: _______________________
Telephone: ________________________
Email: ____________________________

California Proposition 65

WARNING: Cancer and reproductive harm - www.P65Warnings.ca.gov
Table of Contents Continued

The QR (Quick Reference) code on the cover and to the left will take you to the Parts Manual for this equipment. Download the appropriate App on your smart phone, open the App, point your phone on the QR code and take a picture.

Parts Manual QR Locator

Dealer QR Locator

The QR code on the left will link you to available dealers for Kubota products. Refer to Parts Manual QR Locator on this page for detailed instructions.

See previous page for Table of Contents.
Listed below are common practices that may or may not be applicable to the products described in this manual.

**Safety at All Times**

Careful operation is your best assurance against an accident.

All operators, no matter how much experience they may have, should carefully read this manual and other related manuals, or have the manuals read to them, before operating the power machine and this attachment.

- Thoroughly read and understand the “Safety Label” section. Read all instructions noted on them.
- Do not operate the equipment while under the influence of drugs or alcohol as they impair the ability to safely and properly operate the equipment.
- Operator should be familiar with all functions of the tractor/skid steer and attachment and be able to handle emergencies quickly.
- Make sure all guards and shields appropriate for the operation are in place and secured before operating attachment.
- Keep all bystanders away from equipment and work area.
- Start tractor/skid steer from the driver’s seat with steering levers and hydraulic controls in neutral.
- Operate tractor/skid steer and controls from the driver’s seat only.
- Never dismount from a moving tractor/skid steer or leave machine unattended with engine running.
- Do not allow anyone to stand between tractor/skid steer and attachment while hooking-up.
- Keep hands, feet, and clothing away from power-driven parts.
- While transporting and operating equipment, watch out for objects overhead and along side such as fences, trees, buildings, wires, etc.
- Store attachment in an area where children normally do not play. When needed, secure attachment against falling with support blocks.

**Look for the Safety Alert Symbol**

The SAFETY ALERT SYMBOL indicates there is a potential hazard to personal safety and extra precaution must be taken. When you see this symbol, be alert and carefully read the message that follows it. Hazard control, and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of equipment.

**Be Aware of Signal Words**

A signal word designates a degree or level of hazard seriousness. The signal words are:

- **DANGER** Indicates a hazardous situation that, if not avoided, will result in death or serious injury.
- **WARNING** Indicates a hazardous situation that, if not avoided, could result in death or serious injury.
- **CAUTION** Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.

**Safety Precautions for Children**

Tragedy can occur if the operator is not alert to the presence of children. Children generally are attracted to attachments and their work.

- Never assume children will remain where you last saw them.
- Keep children out of the work area and under the watchful eye of a responsible adult.
- Be alert and shut the attachment and skid steer/track loader down if children enter the work area.
- Never carry children on the power machine or attachment. There is not a safe place for them to ride. They may fall off and be run over or interfere with the control of the power machine.
- Never allow children to operate the power machine, even under adult supervision.
- Never allow children to play on the power machine or attachment.
- Use extra caution when backing up. Before the power machine starts to move, look down and behind to make sure the area is clear.
Listed below are common practices that may or may not be applicable to the products described in this manual.

**Dig Safe - Avoid Underground Utilities**

- **USA:** Call 811  
  **CAN:** digsafecanada.ca  
  Always contact your local utility companies (electrical, telephone, gas, water, sewer, and others) before digging so that they may mark the location of any underground services in the area.  
  ▲ Be sure to ask how close you can work to the marks they positioned.

**Transport Safely**

- Comply with federal, state, and local laws.  
- Use towing vehicle and trailer of adequate size and capacity. Secure equipment towed on a trailer with tie downs and chains.  
- Sudden braking can cause a towed trailer to swerve and upset. Reduce speed if towed trailer is not equipped with brakes.  
- Avoid contact with any overhead utility lines or electrically charged conductors.  
- Always drive with load on end of loader arms low to the ground.  
- Always drive straight up and down steep inclines with heavy end of skid steer or tractor with loader attachment on the “uphill” side.  
- Engage park brake when stopped on an incline.  
- Maximum transport speed for an attached equipment is 20 mph. DO NOT EXCEED. Never travel at a speed which does not allow adequate control of steering and stopping. Some rough terrains require a slower speed.  
- As a guideline, use the following maximum speed weight ratios for attached equipment:  
  - **20 mph** when weight of attached equipment is less than or equal to the weight of machine towing the equipment.  
  - **10 mph** when weight of attached equipment exceeds weight of machine towing equipment but not more than double the weight.  
- **IMPORTANT:** Do not tow a load that is more than double the weight of the vehicle towing the load.

**Tire Safety**

- Tire changing can be dangerous and must be performed by trained personnel using the correct tools and equipment.  
- Always properly match the wheel size to the properly sized tire.  
- Always maintain correct tire pressure. Do not inflate tires above recommended pressures shown in the Operator’s Manual.  
- When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.  
- Securely support the implement when changing a wheel.  
- When removing and installing wheels, use wheel handling equipment adequate for the weight involved.  
- Make sure wheel bolts have been tightened to the specified torque.

**Practice Safe Maintenance**

- Understand procedure before doing work. Refer to the Operator’s Manual for additional information.  
- Work on a level surface in a clean dry area that is well-lit.  
- Lower attachment to the ground and follow all shutdown procedures before leaving the operator’s seat to perform maintenance.  
- Do not work under any hydraulically supported equipment. It can settle, suddenly leak down, or be lowered accidentally. If it is necessary to work under the equipment, securely support it with stands or suitable blocking beforehand.  
- Use properly grounded electrical outlets and tools.  
- Use correct tools and equipment for the job that are in good condition.  
- Allow equipment to cool before working on it.  
- Disconnect battery ground cable (-) before servicing or adjusting electrical systems or before welding on equipment.  
- Inspect all parts. Make certain that parts are in good condition & installed properly.  
- Replace parts on this attachment with genuine Land Pride parts only. Do not alter this attachment in a way which will adversely affect its performance.  
- Do not grease or oil attachment while it is in operation.  
- Remove buildup of grease, oil, or debris.  
- Always make sure any material and waste products from the repair and maintenance of the attachment are properly collected and disposed.  
- Remove all tools and unused parts before operation.
Listed below are common practices that may or may not be applicable to the products described in this manual.

### Prepare for Emergencies
- Be prepared if a fire starts.
- Keep a first aid kit and fire extinguisher handy.
- Keep emergency numbers for doctor, ambulance, hospital, and fire department near phone.

### Wear Personal Protective Equipment (PPE)
- Wear protective clothing and equipment appropriate for the job such as safety shoes, safety glasses, hard hat, dust mask, and ear plugs.
- Clothing should fit snug without fringes and pull strings to avoid entanglement with moving parts.
- Prolonged exposure to loud noise can cause hearing impairment or hearing loss. Wear suitable hearing protection such as earmuffs or earplugs.
- Operating a machine safely requires the operator’s full attention. Avoid wearing headphones while operating equipment.

### Avoid High Pressure Fluids
- Escaping fluid under pressure can penetrate the skin, causing serious injury.
- Relieve all residual pressure before disconnecting hydraulic lines or performing work on the hydraulic system.
- Make sure all hydraulic fluid connections are properly tightened/torqued and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Use a piece of paper or cardboard, NOT BODY PARTS, to check for suspected leaks.
- Wear protective gloves and safety glasses or goggles when working with hydraulic systems.
- **DO NOT DELAY.** If an accident occurs, see a doctor familiar with this type of injury immediately. Any fluid injected into the skin or eyes must be treated within a few hours or gangrene may result.

### Use Safety Lights and Devices
- Slow moving tractors, skid steers, and self-propelled machines can create a hazard when driven on public roads. They are difficult to see, especially at night. Use the Slow Moving Vehicle (SMV) sign when on public roads.
- Flashing warning lights and turn signals are recommended whenever driving on public roads.

### Use Seat Belt and ROPS
- Land Pride recommends the use of a CAB or roll-over-protective-structures (ROPS) and seat belt in almost all power machines. Combination of a CAB or ROPS and seat belt will reduce the risk of serious injury or death if the power machine should be upset.
- If ROPS is in the locked-up position, fasten seat belt snugly and securely to help protect against serious injury or death from failing and machine overturn.

### Keep Riders Off Machinery
- Never carry riders on the power machine or attachment.
- Riders obstruct operator’s view and interfere with the control of the power machine.
- Riders can be struck by objects or thrown from the equipment.
- Never use power machine or attachment to lift or transport riders.
These are common practices that may or may not be applicable to the products described in this manual.

### Avoid crystalline Silica (quartz) Dust

Because crystalline silica is a basic component of sand and granite, many activities at construction sites produce dust containing crystalline silica. Trenching, sawing, and boring of material containing crystalline silica can produce dust containing crystalline silica particles. This dust can cause serious injury to the lungs (silicosis).

There are guidelines which should be followed if crystalline silica (quartz) is present in the dust.

- Be aware of and follow OSHA (or other local, State, or Federal) guidelines for exposure to airborne crystalline silica.
- Know the work operations where exposure to crystalline silica may occur.
- Participate in air monitoring or training programs offered by the employer.
- Be aware of and use optional equipment controls such as water sprays, local exhaust ventilation, and enclosed cabs with positive pressure air conditioning if the machine has such equipment. Otherwise respirators shall be worn.
- Where respirators are required, wear a respirator approved for protection against crystalline silica containing dust. Do not alter respirator in any way. Workers who use tight-fitting respirators can not have beards/mustaches which interfere with the respirator seal to the face.
- If possible, change into disposable or washable work clothes at the work site; shower and change into clean clothing before leaving the work site.
- Do not eat, drink, use tobacco products, or apply cosmetics in areas where there is dust containing crystalline silica.
- Store food, drink, and personal belongings away from the work area.
- Wash hands and face before eating, drinking, smoking, or applying cosmetics after leaving the exposure area.

### Handle Chemicals Properly

- Protective clothing should be worn.
- Handle all chemicals with care.
- Follow instructions on container label.
- Agricultural chemicals can be dangerous. Improper use can seriously injure persons, animals, plants, soil, and property.
- Inhaling smoke from any type of chemical fire can be a serious health hazard.
- Store or dispose of unused chemicals as specified by the chemical manufacturer.

### Tractor Shutdown & Storage

- Reduce engine speed and shut-off all power to the attachment.
- Park on solid, level ground and lower attachment to ground or onto support blocks.
- Put tractor in park or set park brake, turn off engine, and remove ignition key to prevent unauthorized starting.
- Relieve all hydraulic pressures.
- Wait for all components to stop before leaving operator’s seat.
- Use steps, grab-handles and anti-slip surfaces when stepping on and off the tractor.
- Detach and store implement in an area where children normally do not play. Secure implement using blocks and supports.

### Skid Steer Shutdown And Storage

- Reduce engine speed and shut-off all power to the attachment.
- Park on solid, level ground and lower attachment until it is flat on the ground or support blocks.
- Turn off engine, and remove ignition key to prevent unauthorized starting.
- Relieve all hydraulic pressures.
- If included, raise seat bar and move controls until both lock.
- Wait for all components to stop before leaving operator’s seat.
- Use steps, grab-handles and anti-slip surfaces when stepping on and off the skid steer.
- Detach and store attachment in an area where children normally do not play. Secure attachment by using blocks and supports.
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Safety Labels

Your Utility Stump Bucket comes equipped with all safety labels in place. They are designed to help you safely operate your attachment. Read and follow their directions.

1. Keep all safety labels clean and legible.
2. Refer to this section for proper label placement. Replace all damaged or missing labels. Order new labels from your nearest Kubota dealer. To find your nearest dealer, visit our dealer locator at www.landpride.com.
3. Some new equipment installed during repair requires safety labels to be affixed to the replaced component as specified by Kubota. When ordering new components make sure the correct safety labels are included in the request.
4. Refer to this section for proper label placement. To install new labels:
   a. Clean surface area where label is to be placed.
   b. Spray soapy water onto the cleaned area.
   c. Peel backing from label and press label firmly onto the surface.
   d. Squeeze out air bubbles with edge of a credit card or with a similar type of straight edge.

838-293C
Warning: To Prevent Serious Injury or Death

858-237C
Warning: Underground Utilities Hazard
Kubota welcomes you to the growing family of new product owners. This stump bucket has been designed with care and built by skilled workers using quality materials. Proper assembly, maintenance, and safe operating practices will help you get years of satisfactory use from this attachment.

**Application**

The Kubota UB25 Stump Bucket is a versatile, construction-grade digging tool for attaching to your skid steer or compact track loader. This unit offers replaceable digging teeth, hardened cutting edge, and side panels with notched ripper teeth for cutting and loosening root stems. The UB25, with its tapered design and angled bottom for added prying leverage, is ideal for digging and removing stumps and small trees to help renovate pastures, or clear ground for grading. The stump bucket is also handy for moving stones, or boulders in either a clearing operation or helping to place decorative features in a landscaping job.

The UB25 is a great tool for landscapers, ranchers, farmers, or contractors. Built to last, this simple, low maintenance attachment can help make a multitude of tasks performed more efficiently and quickly.

See “Specifications & Capacities” on page 16 and “Features & Benefits” on page 17 for additional information and performance enhancing options.

**Using This Manual**

- This Operator’s Manual is designed to help familiarize you with safety, assembly, operation, adjustments, troubleshooting, and maintenance. Read this manual and follow the recommendations to help ensure safe and efficient operation.
- The information contained within this manual was current at the time of printing. Some parts may change slightly to assure you of the best performance.
- To order a new Operator’s or Parts Manual, contact your authorized dealer. Manuals can also be downloaded, free-of-charge, from our website at www.landpride.com

**Terminology**

“Right” or “Left” as used in this manual is determined by facing the direction the machine will operate while in use unless otherwise stated.

**Definitions**

**IMPORTANT:** A special point of information related to the following topic. Kubota’s intention is this information must be read & noted before continuing.

**NOTE:** A special point of information that the operator should be aware of before continuing.

**Owner Assistance**

The dealer should complete the Online Warranty Registration at the time of purchase. This information is necessary to provide you with quality customer service.

The parts on your stump bucket have been specially designed by Kubota/Land Pride and should only be replaced with genuine Kubota parts. Contact a Kubota dealer if customer service or repair parts are required. Your Kubota dealer has trained personnel, repair parts, and equipment needed to service this attachment.

**Serial Number**

For quick reference and prompt service, record model and serial number on the inside cover page and again on the warranty page. Always provide model number and serial number when ordering parts and in all correspondences with your Kubota dealer. For location of your serial number plate, see Figure 1.

**Further Assistance**

Your Kubota dealer wants you to be satisfied with your new attachment. If for any reason you do not understand any part of this manual or are not satisfied with the service received, the following actions are suggested:

1. Discuss any problems you have with your attachment with your dealership service personnel so they can address the problem.
2. If you are still not satisfied, seek out the owner or general manager of the dealership, explain the question/problem, and request assistance.
3. For further assistance write to:

   **Kubota by Land Pride**
   
   **Service Department**
   
   **1525 East North Street**
   
   **P.O. Box 5060**
   
   **Salina, Ks. 67402-5060**
   
   **E-mail address**
   
   lpservicedept@landpride.com
Power Machine Requirements
The stump bucket is designed to fit on skid steer loaders and compact track loaders with the following minimum requirements:

- Hitch type
  - Skid steer type quick attach, meets ISO 24410
- Maximum horsepower rating: 100 hp

**WARNING**
To avoid serious injury or death:
- Consult your power machine Operator’s Manual for operating capacity, lifting capacity, and operating specifications. Exceeding rated capacities and specifications can result in a roll-over or other serious hazard.
- Lightweight power machines may need weight added to the rear to maintain steering control and prevent forward tipping or side tipping caused by a heavy front load. Consult your power machine Operator’s Manual to determine proper weight requirements and maximum weight limitations.

Torque Requirements
Refer to “Torque Values Chart” on page 19 to determine correct torque values when tightening hardware.

**WARNING**
To avoid serious injury or death:
- Allow only persons to operate this attachment who have fully read and comprehended this manual, who are properly trained to operate the attachment safely, and who are age 16 or older. Serious injury or death can result from the failure to read, understand, and follow instructions provided in this manual.

Make sure the intended power machine conforms to “Power Machine Requirements” stated above. Read and understand the Operator’s Manual for your stump bucket. An understanding of how it works will aid in the assembly and setup of your bucket.

Go through the “Pre-Assembly Checklist” on this page before assembling the stump bucket. Speed up your assembly task and make the job safer by having all needed parts and equipment readily at hand.

<table>
<thead>
<tr>
<th>Check</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Have a forklift or loader with properly sized chains and safety stands capable of lifting and supporting the equipment on hand.</td>
<td>Operator’s Manual</td>
</tr>
<tr>
<td>Make sure all components are shipped with the attachment.</td>
<td>Operator’s Manual 328-115MK</td>
</tr>
<tr>
<td>Double check to make sure all parts and fasteners are installed correctly.</td>
<td>Operator’s Manual 328-115PK</td>
</tr>
<tr>
<td>Make sure all safety labels are correctly located and legible.</td>
<td>Page 6</td>
</tr>
</tbody>
</table>

Power Machine Shutdown Procedure
The following are basic power machine shutdown procedures. Follow these procedures and any additional shutdown procedures provided in your power machine Operator’s Manual before leaving the operator’s seat.

1. Reduce engine speed and shut-off all power to the attachment.
2. Park on solid, level ground and lower attachment until it is flat on the ground or on non-concrete support blocks.
3. If shutting down a tractor, put tractor in park or set park brake.
4. Turn off engine, and remove switch key to prevent unauthorized starting.
5. Relieve all hydraulic pressures.
6. If included, raise seat bar and move controls until both lock.
7. Wait for all components to come to a complete stop before leaving the operator’s seat.
8. Use steps, grab-handles, and anti-slip surfaces when stepping on and off the power machine.

**DANGER**
To avoid serious injury or death:
A crushing hazard exists while hooking-up and unhooking the attachment. Do not allow anyone to stand between attachment and power machine while approaching or backing away from the attachment. Do not operate lift and/or tilt controls while someone is near the power machine and/or attachment.

**WARNING**
To avoid serious injury or death:
Check hitch fit-up frequently. An improper fit-up can cause the attachment to come loose from the loader hitch plate and fall.
Refer to Figure 1-2:


2. Check for and remove any debris in the hitch areas before hooking-up the stump bucket.

3. Skip to step 5 if quick hitch lock pins are hydraulically actuated. Otherwise, continue with step 4.

4. Manually pull up on the quick hitch lock pin levers to raise lock pins fully up.

5. Return to the power machine operator’s seat to complete hook-up operations.

6. If lock pins on the hitch plate are hydraulically actuated, operate hydraulic lever to fully raise lock pins.

7. Tilt top of loader hitch plate forward and lower loader arms until top of hitch plate is low enough to fit under the bucket’s top angle bars.

8. Slowly drive up to the bucket hitch plate until the loader hitch is positioned under the top angle bars.

9. Raise loader arms up to seat the loader hitch in the bucket top angle bars.

10. Continue to slowly raise loader arms while tilting the top of loader hitch back until the bucket hitch plate makes full contact with the face of the loader hitch plate.

11. If lock pins are manually actuated, skip to step 13. Otherwise, continue with step 12.

12. Operate hydraulic lever to extend lock pins into the bottom slots in the bucket hitch plate. Make sure lock pins are fully inserted into the bottom slots.

13. Shutdown power machine properly before dismounting to operate manual lock pin levers.

14. Push down on lock pin levers to drive the lock pins through the bottom slots in the bucket hitch plate.

15. Check to make sure loader hitch plate is seated under the top angle bars, lock pins are fully inserted into the bottom slots, and lock pin levers are locked down.

Check Equipment Clearances

It is important to check the clearance between the power machine and stump bucket before putting the attachment into service. Make sure the bucket does not come in contact with the power machine.

1. Start power machine and raise bucket approximately five feet off the ground.

2. If necessary, have someone stand nearby that can motion for the operator to stop if a problem develops while completing step 3 below.

3. Fully extend and retract tilt hydraulic cylinder on end of loader arms while watching for interference between the power machine and stump bucket. Stop movement if bucket contacts the power machine.

4. Raise loader arms fully up and repeat step 3 above.


6. If bucket contacts power unit, resolve interference before operating bucket.
Section 2: Operating Instructions

Operating Checklist
Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training involved in the operation, transport, storage, and maintenance of the stump bucket. Therefore, it is absolutely essential that no one operates the stump bucket unless they are age 16 or older and have read, fully understood, and are totally familiar with the Operator’s Manual. Make sure the operator has paid particular attention to:

• **Important Safety Information**, page 1
• **Section 1: Assembly & Set-up**, page 8
• **Section 2: Operating Instructions**, page 10
• **Section 3: Maintenance**, page 14

Perform the following inspections before using your stump bucket.

<table>
<thead>
<tr>
<th>Check</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Make sure all power machine guards &amp; shields are in place and secure. Refer to “Important Safety Information”</td>
<td>1</td>
</tr>
<tr>
<td>Check initially and periodically for loose or missing components. See “Replace Pin-On Teeth”</td>
<td>14</td>
</tr>
</tbody>
</table>

Make the following inspections after attaching the stump bucket and shutting down the power machine properly.

2. Complete Operating Checklist table provided above.
3. Inspect stump bucket. Make sure it is in good working condition and that all safety alert decals are visible and readable. Replace any safety decal that is not visible or readable. See “Safety Labels” on page 4.
4. Inspect hitch hook-up. Make sure the loader hitch is secured under the bucket’s top angle bars, lock pins are fully extended through the bottom slots in the bucket hitch plate, and manual lock pin levers, if included, are locked down.
5. Consult your power machine Operator’s Manual to determine if ballast is required. Add ballast if needed.
6. Operate stump bucket through its full range of movements to check for clearances. Refer to “Check Equipment Clearances” on page 9.

Operating Safety

⚠️ **DANGER**
To avoid serious injury or death:
- Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to hydraulics is off.
- Remove only stumps with the stump bucket. Do not uproot and remove whole trees. The tree can fall on the power machine while uprooting it and transporting it. Have a professional cut down the tree before removing its stump.
- Do not trim trees with the saw tooth sides. The attachment is not designed to protect the operator or bystanders from falling limbs.
- Keep attachment and/or loader arms away from overhead electrical power lines. Place an orange warning sign under overhead lines indicating type of danger above.
- A crushing hazard always exists around attachments. A person can become pinched or crushed as the attachment is rotated, raised, and/or lowered. Objects in the attachment can shift and fall.
- The operator of this attachment must know how to control the power machine with attachment and how to stop them quickly in an emergency.
- Use a “spotter” when it is hard to see in the direction you are traveling and when placing a load that obstructs your vision. A person or animal could be nearby in a blind spot.
- Do not drive up to anyone or an animal in front of a fixed attachment.
- Be safe, lift only loads with the loader arms that can be kept under control and contained. An uncontrolled load can result in a serious injury or death.
- Make sure the stump can be kept under control and is stable in the bucket before traveling to the dump site.
- Keep load slightly tilted back to secure its weight against the hitch frame. Tilting top of hitch frame to far back can cause load to shift and fall rearward onto the machine and/or operator. Tilting top of hitch frame to far forward can cause load to shift and fall forward.
- Never dump a load around gas lines, overhead power lines, utilities, or other hazards that can cause serious injury or death from electrocution, explosion, or fire.
- Raise loader arms only high enough to release the stump onto the ground. Do not pile stumps on top of each other or on another pile. Stumps in a pile can be unstable.
- Do not go near or under raised loader arms without first securing loader arms in the raised position with an approved lift-arm support.
- Keep your head, arms, and legs inside the cab while operating the power machine. Any extremity extended outside the cab can be crushed by the loader arms and attachment.
- Never operate equipment from outside the cab.
- Use the skid steer’s alternate emergency exit when exit passage through the front is blocked.
- Do not use hand or foot controls for handholds or steps. Using them for handholds or steps can activate the controls.
Keep mud, snow, ice, and debris out of foot controls.
If included, raise restraint bar and move controls until both are locked and interlock system is activated.
Inspect interlock control system regularly and perform required maintenance to keep it operating properly.
Never bypass or modify a safety device.

⚠️ WARNING

To avoid serious injury or death:

- Operate only power machines equipped with a certified Roll-Over Protective Structure (ROPS) and seat belt. Fasten seat belt snugly and securely to help protect against serious injury or death from machine overturn.
- Always shut power machine down following the “Shutdown Procedure” provided in this manual before leaving the operator’s seat.
- Never carry riders on the attachment or power machine. Riders can obstruct the operator’s view, interfere with controls, be pinched by moving components, become entangled in rotating components, struck by objects, thrown about, fall off and be run over, etc.
- Backup alarm must be in good working order to warn others. Use a backup camera or rear-view mirror that is in good condition to ensure the area behind the unit is clear. Drive at a slower speed to compensate for blind spots.
- Operate only power machines equipped with a certified Roll-Over Protective Structure (ROPS) and seat belt. Fasten seat belt snugly and securely to help protect against serious injury or death from machine overturn.
- Allow only persons to operate this attachment who have fully read and comprehended this manual, who are properly trained to operate the attachment safely, and who are age 16 or older. Serious injury or death can result from the failure to read, understand, and follow instructions provided in this manual.
- Operate only power machines equipped with a certified Roll-Over Protective Structure (ROPS) and seat belt. Keep folding ROPS in the “locked up” position when appropriate. If ROPS is in the locked up position, fasten seat belt snugly and securely to help protect against serious injury or death from falling and machine overturn.
- Before making adjustments, lower attachment to the ground, shut engine off, and remove ignition key. Do not attempt to make adjustments with attachment or power machine running.
- Never make contact with underground utilities such as electrical power lines, gas lines, phone lines, etc. They can cause serious injury or death from electrocution, explosion, or fire. If in doubt, call 811 (USA) before digging so that they can mark the location of underground services in the area. For contact information, see Dig Safe in the “Important Safety Information” starting on page 1.
- Do not abuse equipment. Incorrect use of the attachment can damage equipment structurally and cause serious injury or death.
- Use steps, grab-handles, and anti-slip surfaces on the power machine and attachment to get on and off the power machine. Using unapproved stepping surfaces and/or handholds can result in a falling hazard.
- Check hitch fit-up frequently. An improper fit-up can cause the attachment to come loose from the loader hitch plate and fall.
- Keep body, body extremities, loose clothing, pull strings, etc. away from pinch points such as rotating, extending, and/or retracting components. Secure pinch point areas to ensure they will not move before working on or near them.
- Do not alter attachment or replace parts on the attachment with other brands. Other brands may not fit properly or meet OEM specifications. They can weaken the integrity and impair the safety, function, performance, and life of the attachment. Replace parts only with genuine OEM parts.
- Do not use this attachment as a lifting device for people or as a work platform. It is not properly designed or guarded for this use.
- Follow recommendations in the power machine Operator’s Manual when parking or dismounting the power machine.
- Lightweight power machines may need weight added to the rear to maintain steering control and prevent forward tipping or side tipping caused by a heavy front load. Consult your power machine Operator’s Manual to determine proper weight requirements and maximum weight limitations.
- Wear appropriate personal protective gear. Include eye protection when appropriate and when operating a power machine without an enclosure or protective shield. Dust and debris can get into the eyes.
- Avoid exposure to dust containing crystalline silica particles. This dust can cause serious injury to the lungs (silicosis). Because crystalline silica is a basic component of sand and granite, many activities at construction sites produce dust containing crystalline silica. Trenching, sawing, and boring of material containing crystalline silica can produce dust containing crystalline silica.

Transport Safety

⚠️ DANGER

To avoid serious injury or death:

- The operator of this attachment must know how to control the power machine with attachment and how to stop them quickly in an emergency.
- Always transport stump low to the ground to maintain stability and to keep the stump from falling onto the operator. Make sure stump and roots are carried high enough to keep them from digging into the ground or hitting a solid object causing the stump and roots to be pushed back into the cab.
- Transport slowly with stump in the bucket to allow time to stop quickly in an emergency.

Keep body, body extremities, loose clothing, pull strings, etc. away from pinch points such as rotating, extending, and/or retracting components. Secure pinch point areas to ensure they will not move before working on or near them.
WARNING
To avoid serious injury or death:
• Follow all safety precautions when transporting a load. Not using safe transporting methods can damage the equipment and cause serious injury or death.
• Travel with an empty stump bucket on roadways in such a way that other vehicles may pass you safely. Use LED lights, clean reflectors, and a slow moving vehicle sign that is visible from the back to warn operators in other vehicles of your presence. Always comply with all federal, state, and local laws.
• Never transport stumps in the stump bucket on public roads.
• Do not carry large stumps in the bucket. Only small stumps that are stable in the bucket can be carried with minimum risk of the stump falling from the bucket.
• Always travel straight up and straight down inclines. Never make turns on the incline.
• Always transport over ramps and inclines with the heavy end of the power machine on the “uphill” side. This may require one to drive up or back down inclines.
• Transporting loads across inclines, over ramps, on bumpy, soft, or slippery surfaces reduces machine stability and lift capacity. Transporting and lifting loads under these conditions is extremely dangerous. Follow all transport instructions in your power machine Operator’s Manual.

Stump Bucket Operation

DANGER
To avoid serious injury or death:
The operator of this attachment must know how to control the power machine with attachment and how to stop them quickly in an emergency.

WARNING
To avoid serious injury or death:
• Do not ram bucket into the ground. The bucket can hit a solid object resulting in the operator being thrown about in the cab and causing damage to the bucket.
• Read and understand all safety alerts under “Operating Safety” on page 10.

Operating Tips
1. Go slowly when first learning how to operate the bucket and power machine.
2. Keep work area small and travel distance short to make the job more efficient.
3. When setting up a work site, choose a site that is level, clear of low hanging electrical lines, and free of obstructions such as trees, fences, and buildings.
4. Keep bucket low to the ground when transporting. Always drive up or down slopes with heavy end of power machine on the uphill side. This may require the operator to back down or up a slope.
5. To keep material from spilling over the back of the stump bucket, tilt top of bucket hitch forward.
6. To maintain bucket levelness while raising loader arms or while traveling up a slope, tilt top of bucket hitch plate forward as needed.
7. To maintain bucket levelness while lowering loader arms or traveling down a slope, tilt top of bucket hitch plate back as needed.

Remove Stump

DANGER
To avoid serious injury or death:
Remove only stumps with the stump bucket. Do not uproot and remove whole trees. The tree can fall on the power machine while uprooting it and transporting it. Have a professional cut down the tree before removing its stump.

The stump bucket is used to dig under tree roots for the purpose of cutting tree roots and or breaking them around the circumference of the stump. It is also used to get under a stump with severed roots to lift and rotate the stump out of the ground.

1. Make sure load does not exceed rated lift capacity of the power machine.
2. Position stump bucket along side the stump approximately one to two feet from the stump.
3. Do not ram bucket into the ground. Make a complete stop and angle the bucket down 45 to 75 degrees.
4. Drive forward while lowering loader arms to position bucket teeth near ground entry point for breaking the roots.
5. Lower loader arms down to drive the front of the bucket into the ground until it is below the root to be severed.
6. Tilt top of universal quick hitch back while lowering the loader arms and driving forward to move the bucket under the root.
7. Lift loader arms up until the root is severed.
8. Repeat steps 2-7 to cut and break roots all around the circumference of the stump.
9. Occasionally, poke at the stump with the stump bucket teeth to see if the stump is loose and ready for flipping out of the ground.
10. Once the stump is loose, place bucket teeth under one side of the stump and root ball. Roll stump out of the ground by raising loader arms and slowly driving forward.

Transport Stump

The stump may be picked up and moved if the stump and root ball are small enough to be carried without possibility of it falling out of the bucket.

1. Survey the route you will take to transport the stump. Look for uneven terrain and obstacles such as ditches, terraces, boulders, stumps, etc. that the
stump or root ball can come against. Mark any problem areas with a flag or other means.

2. Remove obstacles when possible. Never lift a stump high enough to allow it to fall onto the operator. Instead, plan to go around high obstacles that cannot be moved out of the way.

3. After surveying the area and selecting the best route, center the bucket on the stump and push the bucket under the stump until the stump and root ball can be picked up. Make sure the stump and root ball are centered and stable in the bucket. Do not carry a stump if it is large, rocks easily, or can tip easily.

4. If attachment is to be operated in reverse, make sure visibility to the rear of the power unit is appropriate for the attachment. Backup camera or mirror is recommended. Maintain cleanliness of lens or mirror.

5. Large stumps and root balls should be pushed to the collection site. The bucket is not capable of carrying them safely.

6. When carrying a stump in the bucket, position bucket level at a safe, low height before moving forward or backward.

7. Make sure the power machine, bucket, stump, and root ball will clear all obstacles when backing-up or turning.

8. With engine set at an idle, begin traveling forward to the stump collection site.

9. Continually scan all sides for pedestrians, animals, traffic, and obstacles.

10. Keep bucket level when going up or down inclines. Keep stump and roots clear of solid objects. Never ram stump or roots into the ground or other objects. Always be ready to stop in an emergency.

11. Always drive at a safe speed and slow down when going around corners. Avoid sudden braking.

12. Leave enough clearance when turning so that the bucket and load does not contact obstacles such as vehicles, buildings, trees, fences, etc.

13. Continue traveling forward while watching for uneven terrain and obstacles. Slow down when traveling over rough or hilly terrain.

**Release Stump**

1. Stop in front of desired location and slowly raise load to the required height for releasing it.

2. Move slowly forward while checking to make sure bucket and load clears all obstacles.

3. Stop forward movement when load is positioned over its release location.

4. Tilt end of bucket down while raising loader arms up slowly until the stump is resting on the ground.

5. Once load has settled, slowly back up making sure the bucket clears all objects and no pedestrians or other traffic are behind or on either side of the power machine.

6. As you back away, leave enough clearance when turning so that it does not make contact with obstacles such as vehicles, buildings, trees, fences, etc.

7. When clear of the site, stop, level and lower bucket to transporting height (low to the ground) before moving again.

8. Transport back to the work site at a safe transport speed. Reduce ground speed when turning and leave enough clearance to keep the attachment from making contact with obstacles such as buildings, trees or fences.
Maintenace

Proper servicing and adjustment are key to the long life of any attachment. With careful and systematic inspection, you can avoid costly maintenance, time, and repair.

After using your stump bucket for several hours, check all bolts to be sure they are tight. Replace any worn, damaged, or illegible safety labels by obtaining new labels from your Kubota dealer.

⚠️ DANGER

To avoid serious injury or death:
Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to hydraulics is off.

⚠️ WARNING

To avoid serious injury or death:
- Allow only persons to perform maintenance on this attachment who have been properly trained in its safe operation.
- Shutdown power machine properly before dismounting. Refer to “Power Machine Shutdown Procedure” on page 8.
- Do not alter attachment or replace parts on the attachment with other brands. Other brands may not fit properly or meet OEM specifications. They can weaken the integrity and impair the safety, function, performance, and life of the attachment. Replace parts only with genuine OEM parts.
- Check hitch fit-up frequently. An improper fit-up can cause the attachment to come loose from the loader hitch plate and fall.
- Perform scheduled maintenance. Check for loose hardware, missing parts, broken parts, structural cracks, and excessive wear. Make repairs before putting the attachment back into service. Serious breakdowns can result in injury or death.

Replace Pin-On Teeth

Refer to Figure 3-1
Replace pin-on teeth as needed.

2. Remove tooth locking pin (#2) with a hammer and drive punch.
3. Remove pin-on tooth (#1) from tooth base (#3) and discard.
4. Slide new pin-on tooth (#1) over existing tooth base (#3).
5. Rotate shoulders on locking pins (#2) forward and drive pin into the slotted hole with a hammer until equal amounts of the pin are exposed on each side of the pin-on tooth (#1).
6. Repeat steps 1 to 5 for remaining pin-on teeth.

<table>
<thead>
<tr>
<th>Item Pt. No.</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 891-518C</td>
<td>PIN-ON TOOTH</td>
<td>3</td>
</tr>
<tr>
<td>2 891-519C</td>
<td>TOOTH LOCKING PIN</td>
<td>3</td>
</tr>
</tbody>
</table>
Section 3: Maintenance

Long-Term Storage
Clean, inspect, service, and make necessary repairs to the attachment when storing it for long periods and at the end of the season. This will help to ensure the unit is ready for field use the next time you hook-up to it.

1. Clean off any dirt and grease that may have accumulated on the bucket. Scrape off compacted dirt and then wash its surface thoroughly with a garden hose.
2. Inspect bucket for loose, damaged, or worn parts and replace if needed.
3. Repaint parts where paint is worn or scratched to prevent rust. Ask your Kubota dealer for aerosol touch-up paint. Paint is also available in touch-up bottles with brush, quarts, and gallon sizes by adding TU, QT, or GL to the end of the aerosol part number.
4. Replace all damaged or missing decals.
5. A light coat of oil or grease may be applied to any exposed metal wear surfaces to minimize oxidation.
6. Store bucket on a level surface in a clean, dry place. Inside storage will reduce maintenance and make for a longer bucket life.
7. Do not allow children to play on or around the stored bucket.

<table>
<thead>
<tr>
<th>Touch-Up Paint</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Part No.</strong></td>
</tr>
<tr>
<td>821-070C</td>
</tr>
<tr>
<td>821-070CTU</td>
</tr>
<tr>
<td>821-070CQT</td>
</tr>
<tr>
<td>821-070CGL</td>
</tr>
</tbody>
</table>
### UB25 Stump Bucket Specifications & Capacities

<table>
<thead>
<tr>
<th>Specification</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum horsepower</td>
<td>hp (kW)</td>
</tr>
<tr>
<td></td>
<td>100 (76.6)</td>
</tr>
<tr>
<td>Weight</td>
<td>lbs (kg)</td>
</tr>
<tr>
<td></td>
<td>424 (192)</td>
</tr>
<tr>
<td>Hitch type</td>
<td>Universal Quick Attach Hitch</td>
</tr>
<tr>
<td>Skid resistance step plates</td>
<td>in (cm)</td>
</tr>
<tr>
<td></td>
<td>Three, 3 x 7 1/2 (8 x 19) weld-on cast steel step plates</td>
</tr>
<tr>
<td>Number of replaceable pin-on teeth</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Pin-on tooth construction</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cast iron tooth attaches to a welded on cast steel base with a tooth locking pin.</td>
</tr>
<tr>
<td>Side panel construction</td>
<td>in (mm)</td>
</tr>
<tr>
<td></td>
<td>Continuous welded 1/2 (13) high strength low alloy steel</td>
</tr>
<tr>
<td>Bottom plate construction</td>
<td>in (mm)</td>
</tr>
<tr>
<td></td>
<td>Continuous welded 1/2 (13) steel</td>
</tr>
<tr>
<td>Reinforcement construction</td>
<td>in (mm)</td>
</tr>
<tr>
<td></td>
<td>Continuous welded 3/8 (10) steel gussets</td>
</tr>
<tr>
<td>Front cutting edge construction</td>
<td>in (cm)</td>
</tr>
<tr>
<td></td>
<td>Continuous welded 3/4 x 6 x 16 (2 x 15 x 41) high carbon steel</td>
</tr>
<tr>
<td>Bucket capacity</td>
<td>ft³ (m³)</td>
</tr>
<tr>
<td></td>
<td>4.5 (.13)</td>
</tr>
</tbody>
</table>

![Diagram of UB25 Stump Bucket](image-url)
# Section 5: Features & Benefits

## UB25 Stump Bucket

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Universal Quick Attach Hitch</td>
<td>Fits a wide variety of skid steer loaders and compact track loaders rated up to 100 hp. Makes the stump bucket quick and easy to attach.</td>
</tr>
<tr>
<td>1/2&quot; high strength steel side panels</td>
<td>Resists bending forces while breaking roots with the bucket. Saw teeth are resistant to wear.</td>
</tr>
<tr>
<td>Side panels are reinforced with continuous welded 3/8&quot; gussets</td>
<td>Adds strength and rigidity to the bucket.</td>
</tr>
<tr>
<td>Saw teeth on side panels</td>
<td>Helps cut through roots and breaks them in two.</td>
</tr>
<tr>
<td>3/4&quot; x 6&quot; Continuous welded front cutting edge</td>
<td>Adds strength to the bucket and stands up to high wear.</td>
</tr>
<tr>
<td>Replaceable pin-on tooth tips</td>
<td>Can be easily replaced as they wear or break.</td>
</tr>
<tr>
<td>Three, weld-on cast steel skid steps</td>
<td>Makes entering and exiting the power machine safer.</td>
</tr>
</tbody>
</table>
# Troubleshooting Chart

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cannot lift load</td>
<td>Insufficient power to lift load.</td>
<td>Reduce load on bucket or switch to a power machine that is rated for more lift capacity.</td>
</tr>
<tr>
<td>Bucket is not penetrating the ground.</td>
<td>Pin-on teeth are broken or missing.</td>
<td>Replace broken and/or missing pin-on teeth.</td>
</tr>
<tr>
<td></td>
<td>Entering the ground on top of large roots.</td>
<td>Back up a few inches and try again.</td>
</tr>
<tr>
<td></td>
<td>Ground has a solid object in it such as a large rock.</td>
<td>Remove the solid object or dig in different area.</td>
</tr>
<tr>
<td>Pin-on teeth are not staying on</td>
<td>Locking pin is damaged.</td>
<td>Replace locking pin.</td>
</tr>
<tr>
<td></td>
<td>Locking pin is not locking in the tooth’s slotted holes.</td>
<td>See “Locking pin will not lock in place” below.</td>
</tr>
<tr>
<td>Locking pin will not lock in place</td>
<td>The shoulders on the ends of the locking pin are not facing forward while inserting the pin.</td>
<td>Insert locking pin with shoulders on both ends of the locking pin facing forward.</td>
</tr>
<tr>
<td></td>
<td>Not driving the locking pin in properly.</td>
<td>Drive locking pin into the slotted hole with a hammer until equal amounts of the pin are exposed on each side of the pin-on tooth.</td>
</tr>
<tr>
<td>Load is shifting in the bucket</td>
<td>Universal quick attach hitch is not properly attached to bucket hitch plate.</td>
<td>Always make certain universal quick hitch is properly attached to the bucket before lifting a load. Reattach quick hitch to the bucket hitch plate if loose.</td>
</tr>
<tr>
<td></td>
<td>Load is being carried too high.</td>
<td>Recommended carrying height is as close to ground as possible without hitting objects.</td>
</tr>
<tr>
<td></td>
<td>Traveling and/or turning too fast.</td>
<td>Reduce speed to a safe non-bouncing speed.</td>
</tr>
<tr>
<td></td>
<td>Traveling sideways to an incline.</td>
<td>Travel straight up and down inclines.</td>
</tr>
<tr>
<td></td>
<td>Load is not centered in bucket.</td>
<td>Center load on bucket.</td>
</tr>
</tbody>
</table>
## Torque Values Chart for Common Bolt Sizes

<table>
<thead>
<tr>
<th>Bolt Size (inches)</th>
<th>N · m</th>
<th>ft-lb</th>
<th>N · m</th>
<th>ft-lb</th>
<th>N · m</th>
<th>ft-lb</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4” - 20</td>
<td>7.4</td>
<td>5.6</td>
<td>11</td>
<td>8</td>
<td>16</td>
<td>12</td>
</tr>
<tr>
<td>1/4” - 28</td>
<td>8.5</td>
<td>6</td>
<td>13</td>
<td>10</td>
<td>18</td>
<td>14</td>
</tr>
<tr>
<td>5/16” - 18</td>
<td>15</td>
<td>11</td>
<td>24</td>
<td>17</td>
<td>33</td>
<td>25</td>
</tr>
<tr>
<td>5/16” - 24</td>
<td>17</td>
<td>13</td>
<td>26</td>
<td>19</td>
<td>37</td>
<td>27</td>
</tr>
<tr>
<td>3/8” - 16</td>
<td>27</td>
<td>20</td>
<td>42</td>
<td>31</td>
<td>59</td>
<td>44</td>
</tr>
<tr>
<td>3/8” - 24</td>
<td>31</td>
<td>22</td>
<td>47</td>
<td>35</td>
<td>67</td>
<td>49</td>
</tr>
<tr>
<td>7/16” - 14</td>
<td>43</td>
<td>32</td>
<td>67</td>
<td>49</td>
<td>95</td>
<td>70</td>
</tr>
<tr>
<td>7/16” - 20</td>
<td>49</td>
<td>36</td>
<td>75</td>
<td>55</td>
<td>105</td>
<td>78</td>
</tr>
<tr>
<td>1/2” - 13</td>
<td>66</td>
<td>49</td>
<td>105</td>
<td>76</td>
<td>145</td>
<td>105</td>
</tr>
<tr>
<td>1/2” - 20</td>
<td>75</td>
<td>55</td>
<td>115</td>
<td>85</td>
<td>165</td>
<td>120</td>
</tr>
<tr>
<td>9/16” - 12</td>
<td>95</td>
<td>70</td>
<td>150</td>
<td>110</td>
<td>210</td>
<td>155</td>
</tr>
<tr>
<td>9/16” - 18</td>
<td>105</td>
<td>79</td>
<td>165</td>
<td>120</td>
<td>235</td>
<td>170</td>
</tr>
<tr>
<td>5/8” - 11</td>
<td>130</td>
<td>97</td>
<td>205</td>
<td>150</td>
<td>285</td>
<td>210</td>
</tr>
<tr>
<td>5/8” - 18</td>
<td>150</td>
<td>110</td>
<td>230</td>
<td>170</td>
<td>325</td>
<td>240</td>
</tr>
<tr>
<td>3/4” - 10</td>
<td>235</td>
<td>170</td>
<td>360</td>
<td>265</td>
<td>510</td>
<td>375</td>
</tr>
<tr>
<td>3/4” - 16</td>
<td>260</td>
<td>190</td>
<td>405</td>
<td>295</td>
<td>570</td>
<td>420</td>
</tr>
<tr>
<td>7/8” - 9</td>
<td>225</td>
<td>165</td>
<td>585</td>
<td>430</td>
<td>820</td>
<td>605</td>
</tr>
<tr>
<td>7/8” - 14</td>
<td>250</td>
<td>185</td>
<td>640</td>
<td>475</td>
<td>905</td>
<td>670</td>
</tr>
<tr>
<td>1” - 8</td>
<td>340</td>
<td>250</td>
<td>875</td>
<td>645</td>
<td>1230</td>
<td>910</td>
</tr>
<tr>
<td>1” - 12</td>
<td>370</td>
<td>275</td>
<td>955</td>
<td>705</td>
<td>1350</td>
<td>995</td>
</tr>
<tr>
<td>1-1/8” - 7</td>
<td>480</td>
<td>355</td>
<td>1080</td>
<td>795</td>
<td>1750</td>
<td>1290</td>
</tr>
<tr>
<td>1-1/8” - 12</td>
<td>540</td>
<td>395</td>
<td>1210</td>
<td>890</td>
<td>1960</td>
<td>1440</td>
</tr>
<tr>
<td>1-1/4” - 7</td>
<td>680</td>
<td>500</td>
<td>1520</td>
<td>1120</td>
<td>2460</td>
<td>1820</td>
</tr>
<tr>
<td>1-1/4” - 12</td>
<td>750</td>
<td>555</td>
<td>1680</td>
<td>1240</td>
<td>2730</td>
<td>2010</td>
</tr>
<tr>
<td>1-3/8” - 6</td>
<td>890</td>
<td>655</td>
<td>1990</td>
<td>1470</td>
<td>3230</td>
<td>2380</td>
</tr>
<tr>
<td>1-3/8” - 12</td>
<td>1010</td>
<td>745</td>
<td>2270</td>
<td>1670</td>
<td>3680</td>
<td>2710</td>
</tr>
<tr>
<td>1-1/2” - 6</td>
<td>1180</td>
<td>870</td>
<td>2640</td>
<td>1950</td>
<td>4290</td>
<td>3160</td>
</tr>
<tr>
<td>1-1/2” - 12</td>
<td>1330</td>
<td>980</td>
<td>2970</td>
<td>2190</td>
<td>4820</td>
<td>3560</td>
</tr>
</tbody>
</table>

**Table Notes:***

1. *in-tpi* = nominal thread diameter in inches-threads per inch
2. *N·m* = newton-meters
3. *ft-lb* = foot pounds
4. *mm x pitch* = nominal thread diameter in millimeters x thread pitch

---

Torque tolerance + 0%, -15% of torquing values. Unless otherwise specified use torque values listed above.
Warranty

Land Pride warrants to the original purchaser that this Land Pride product will be free from defects in material and workmanship beginning on the date of purchase by the end user according to the following schedule when used as intended and under normal service and conditions for personal use.

Overall Unit: One year Parts and Labor

Pin-on Teeth & Cutting Edge: Considered wear items

This Warranty is limited to the repair or replacement of any defective part by Land Pride and the installation by the dealer of any such replacement part, and does not cover common wear items such as blades, belts, tines, etc. Land Pride reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

This Warranty does not apply to any part or product which in Land Pride’s judgment shall have been misused or damaged by accident or lack of normal maintenance or care, or which has been repaired or altered in a way which adversely affects its performance or reliability, or which has been used for a purpose for which the product is not designed. Misuse also specifically includes failure to properly maintain oil levels, grease points and driveline shafts.

Claims under this Warranty should be made to the dealer which originally sold the product and all warranty adjustments must be made through an authorized Kubota dealer. Kubota reserves the right to make changes in materials or design of the product at any time without notice.

This Warranty shall not be interpreted to render Land Pride liable for damages of any kind, direct, consequential, or contingent to property. Furthermore, Land Pride shall not be liable for damages resulting from any cause beyond its reasonable control. This Warranty does not extend to loss of crops, any expense or loss for labor, supplies, rental machinery or for any other reason.

No other warranty of any kind whatsoever, express or implied, is made with respect to this sale; and all implied warranties of merchantability and fitness for a particular purpose which exceed the obligations set forth in this written warranty are hereby disclaimed and excluded from this sale.

This Warranty is not valid unless registered with Land Pride within 30 days from the date of original purchase.

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Model Number ____________________ Serial Number ____________________
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