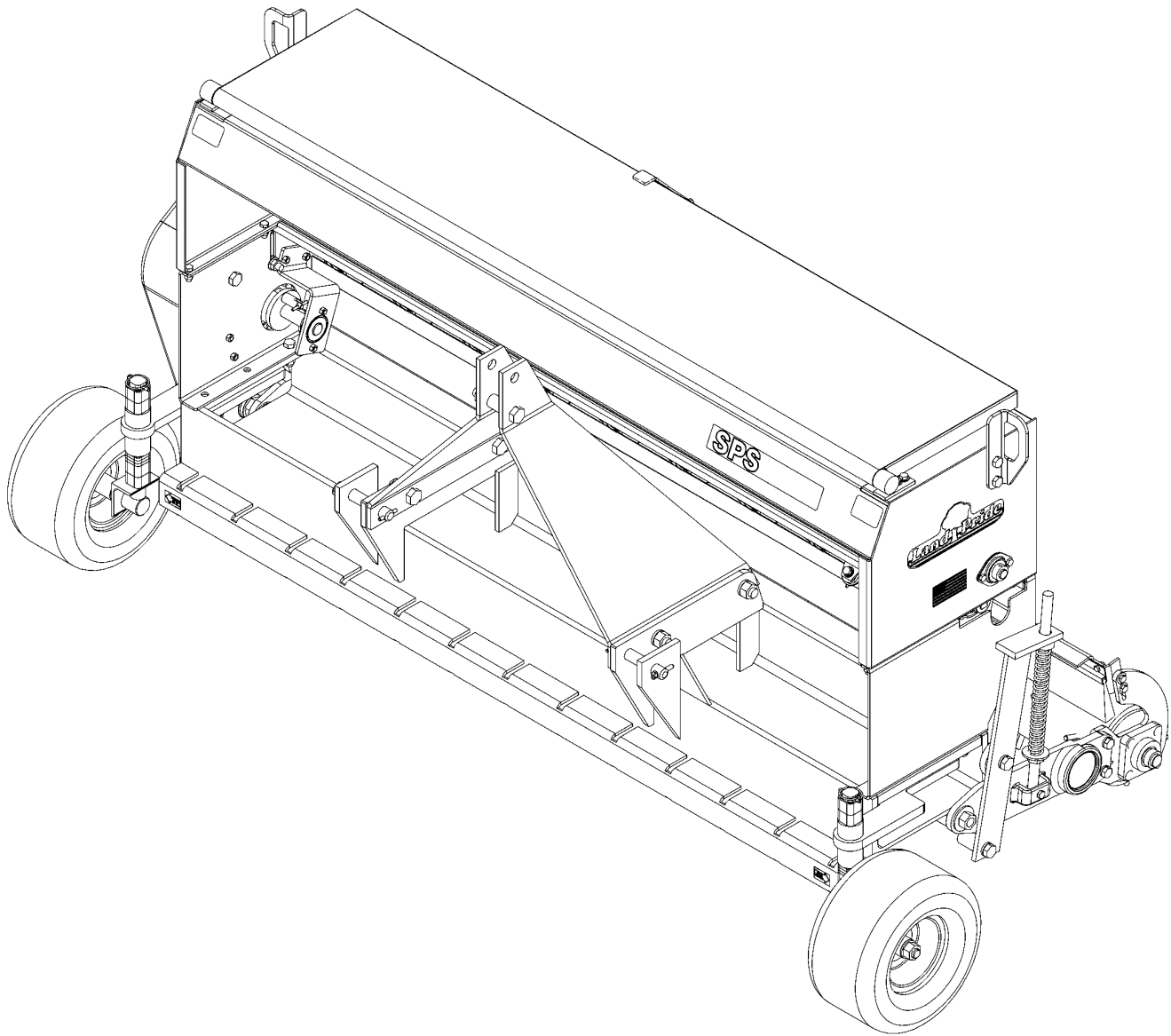


# Soil Pulverizer Seeders

SPS2048 & SPS3072



## 313-242P Parts Manual



Read the Operator's Manual entirely. When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

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Cover photo may show optional equipment not supplied with standard unit.

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Using This Manual

This manual is divided into sections. The first section contains General Information. The remaining sections divide the machine into segments (i.e. Frames, Drives, Hydraulics, etc.) which illustrate and list all parts. A Parts Number Index is located at the back of the book.

The Land Pride parts in this manual are specially designed for this machine and should be replaced with Land Pride parts only.

The information in this manual is current at time of printing. Some parts may change to assure top performance.

Right-hand and left-hand as used in this manual are determined by facing the direction the machine will travel while in use.

Below is an example of two facing pages from a parts manual. Familiarize yourself with the type of information contained on these pages.

Manual Replacement Information

Replacement manuals are available. Refer to our website at [www.landpride.com](http://www.landpride.com) or e-mail us at [lit@landpride.com](mailto:lit@landpride.com) for additional information. Our website continues to provide the most up-to-date manuals available.

Touch-up Paint

Repaint parts where paint is worn or scratched to prevent rust. Aerosol cans and touch-up bottles with brush applicator are available through your local dealer. Also available are quart and gallon size paints. Add QT or GL to end of the Aerosol P/N.

Land Pride color descriptions and part numbers are listed on the "Land Pride Touch-Up Paints" page in the "Decals" section of this book.

Land Pride

Section 2: Frames

Frame (S/N 00000-)

Applies to Model No's.

Illustrations and Parts Lists Apply to the Models Listed Here

Section Number and Name

Illustration Heading

Illustration

Models

Manual Name

Manual Number

5/18/05

Model Number / Product Line / XXX-XXXX

6

Land Pride

Section 2: Frames

Frame (S/N 00000-)

Applies to Model No's.

Serial Number Break

Parts List

1. 317-138H LIFTING LUG  
2. 802-143C HHCS 5/16-16x2 GR5  
3. 803-209C NUT HEX 3/8-16PLT  
4. 804-013C WASHER LOCK SPRING 3/8 PLT

New or Modification Date

Page Number

5/18/05

Model Number / Product Line / XXX-XXXX

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Printed in the United States of America.

## General Information

### Hardware Legend

|                 |                                                  |
|-----------------|--------------------------------------------------|
| <b>AR</b>       | As Required                                      |
| <b>BLADE</b>    | Blade Bolt                                       |
| <b>C</b>        | Cap Screw                                        |
| <b>CP</b>       | Cotter Pin                                       |
| <b>CPHSSS</b>   | Cup Point Hex Socket Set Screw                   |
| <b>CPSHSS</b>   | Cup Point Square Head Set Screw                  |
| <b>CPSQHSS</b>  | Cup Point Square Head Set Screw                  |
| <b>CRFCHMS3</b> | Cross Recess Flat Countersunk Head Machine Screw |
| <b>CRPHMS</b>   | Cross Recess Pan Head Machine Screw              |
| <b>CRPHTFS</b>  | Cross Recess Pan Head Thread Forming             |
| <b>CRRHMS</b>   | Cross Recess Round Head Machine Screw            |
| <b>CRTHMS</b>   | Cross Recess Truss Head Machine Screw            |
| <b>CSNB</b>     | Countersunk Square Neck Bolt                     |
| <b>FHMS</b>     | Flat Head Machine Screw                          |
| <b>FTC</b>      | Full Thread Cap Screw                            |
| <b>H</b>        | Hex Nut                                          |
| <b>HCLN</b>     | Hex Center Lock Nut                              |
| <b>HFLCS</b>    | Hex Flange Lock Cap Screw                        |
| <b>HFS</b>      | Hex Flange Screw                                 |
| <b>HFSLN</b>    | Hex Flange Serrated Lock Nut                     |
| <b>HFSS</b>     | Hex Flange Serrated Screw                        |
| <b>HHCS</b>     | Hex Head Cap Screw or Metric Bolt                |
| <b>HSBHCS</b>   | Hex Socket Button Head Cap Screw                 |
| <b>HSFCHCS</b>  | Hex Socket Flat Countersunk Head Cap Screw       |
| <b>HSHCS</b>    | Hex Socket Head Cap Screw                        |
| <b>HSSS</b>     | Hex Socket Head Screw                            |
| <b>HTLN</b>     | Hex Top Lock Nut                                 |
| <b>HWHCS</b>    | Hex Washer Head Cap Screw                        |

|                       |                                             |
|-----------------------|---------------------------------------------|
| <b>HWHMS</b>          | Hex Washer Head Machine Screw               |
| <b>HXBHCS</b>         | Hex Socket Button Head Cap Screw            |
| <b>J</b>              | Hex Jam Nut                                 |
| <b>JIC</b>            | 37 Degree Tapered Thread                    |
| <b>L</b>              | Helical Spring Lock Washer                  |
| <b>LUG</b>            | Lug Bolt                                    |
| <b>NFC</b>            | National Fine Cap Screw                     |
| <b>NPSM</b>           | National Pipe Straight Mechanical           |
| <b>NPTF</b>           | National Pipe Taper Fuel                    |
| <b>P</b>              | Wide Plain Washer                           |
| <b>PHMS</b>           | Pan Head Machine Screw                      |
| <b>PLow</b>           | Plow Bolt                                   |
| <b>RHMS</b>           | Round Head Machine Screw                    |
| <b>RHSNB</b>          | Round Head Square Neck Bolt                 |
| <b>SCREW LEVELING</b> | Leveling Screw                              |
| <b>SCREW THUMB</b>    | Thumb Screw                                 |
| <b>SCREW WELD</b>     | Weld Screw                                  |
| <b>SFCHMS</b>         | Slotted Flat Countersunk Head Machine Screw |
| <b>SFHMS</b>          | Slotted Fillister Head Machine Screw        |
| <b>SP</b>             | Special                                     |
| <b>SP SCREW</b>       | Special Screw                               |
| <b>SQHSS</b>          | Square Head Set Screw                       |
| <b>SRHMS</b>          | Slotted Round Head Machine Screw            |
| <b>SSS</b>            | Socket Set Screw                            |
| <b>STCS</b>           | Self Tapping Cap Screw                      |
| <b>STHMS</b>          | Slotted Truss Head Machine Screw            |
| <b>WHEEL</b>          | Wheel Studs and Hub Long Bolts              |
| <b>WING</b>           | Wing Bolt                                   |

### Replacement Hardware

The **Hardware Legend** above lists hardware abbreviations used in the parts list. All bolts and nuts are Grade 5 unless otherwise noted. The use of improper grades of hardware can result in personal injury, damage to equipment, or loss of property.

### Colored Replacement Parts

Land Pride offers replacement parts in factory standard colors and also on select models in Green, Orange, Red and Blue. Because of the variety of colors available, special attention must be given to the part number to prevent ordering the wrong replacement part.

A suffix number corresponding to one of the colors below must be added at the end of Land Pride's part number when ordering a replacement part with that color.

|                                   |                                 |
|-----------------------------------|---------------------------------|
| <b>81</b> . . . . . <b>Green</b>  | <b>83</b> . . . . . <b>Red</b>  |
| <b>82</b> . . . . . <b>Orange</b> | <b>84</b> . . . . . <b>Blue</b> |

For example, if you are ordering a replacement part with part number 555-555C and the part you need is red, then add the suffix 83 to the end of the number to make the part number read 555-555C83. Parts ordered without a suffix number will be supplied in factory standard colors.

### Black Replacement Parts

Some parts are factory standard black and some must be special ordered black. If your part is special ordered black, a second part number with the additional suffix number 85 on the end will be available. In this situation you must order that part with the suffix number for it to be black. Parts that are factory standard black will not have the suffix number.

### Part Number Service Coding

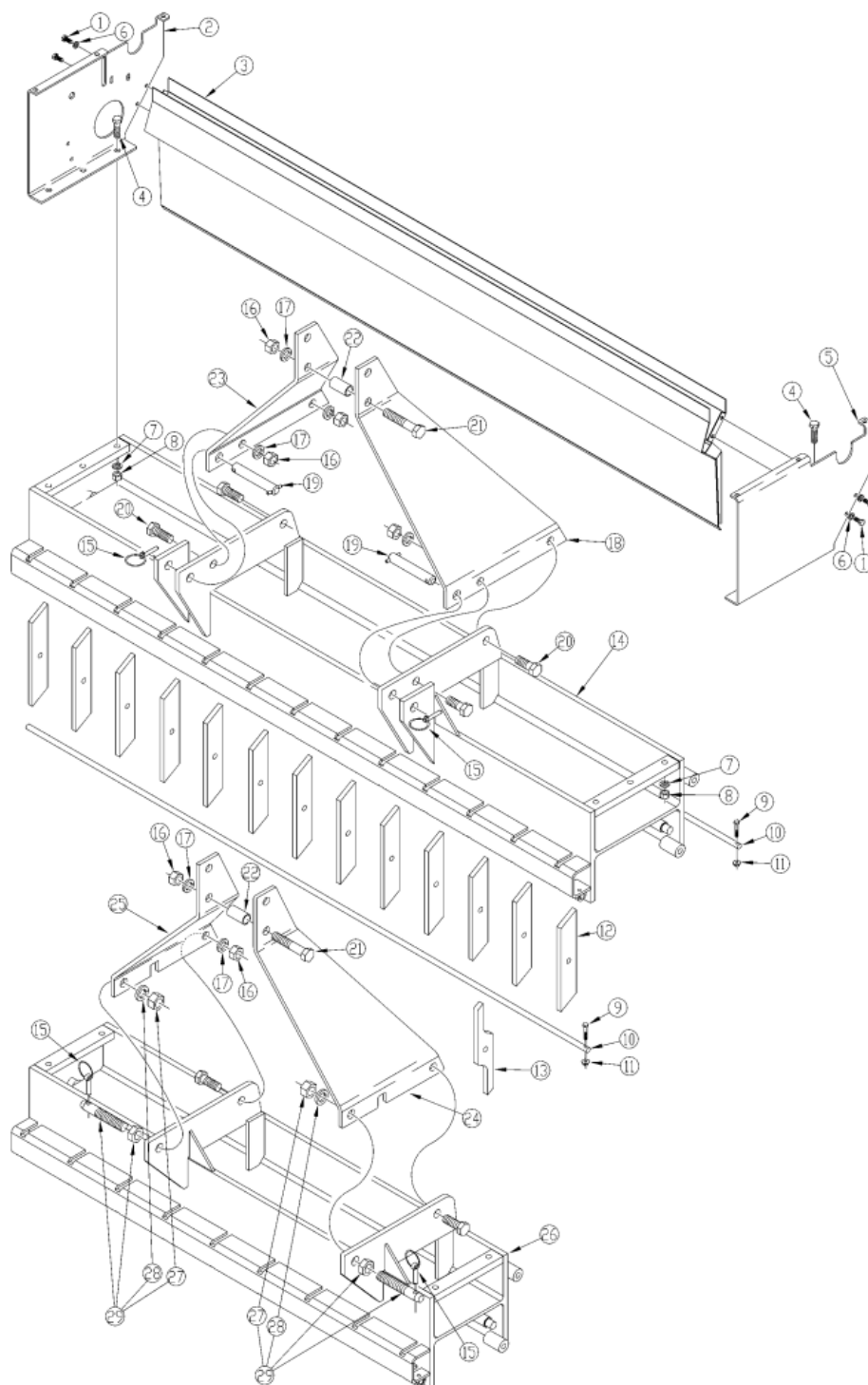
Within the parts list some part numbers are coded for revisions and interchangeability. See notations in revision column.

### Serial Numbers

Always use the serial and model number when ordering parts. Refer to the Operator's Manual for serial number plate location.

|                      |                                                                  |
|----------------------|------------------------------------------------------------------|
| (S/N 20001+)         | Includes serial numbers 20001 and above (to the latest number)   |
| (S/N 10001 to 20000) | Includes serial numbers between and including 10001 and 20000    |
| (S/N 10000-)         | Includes serial numbers 10000 and below (to the earliest number) |

Applies to Models: SPS2048, SPS3072

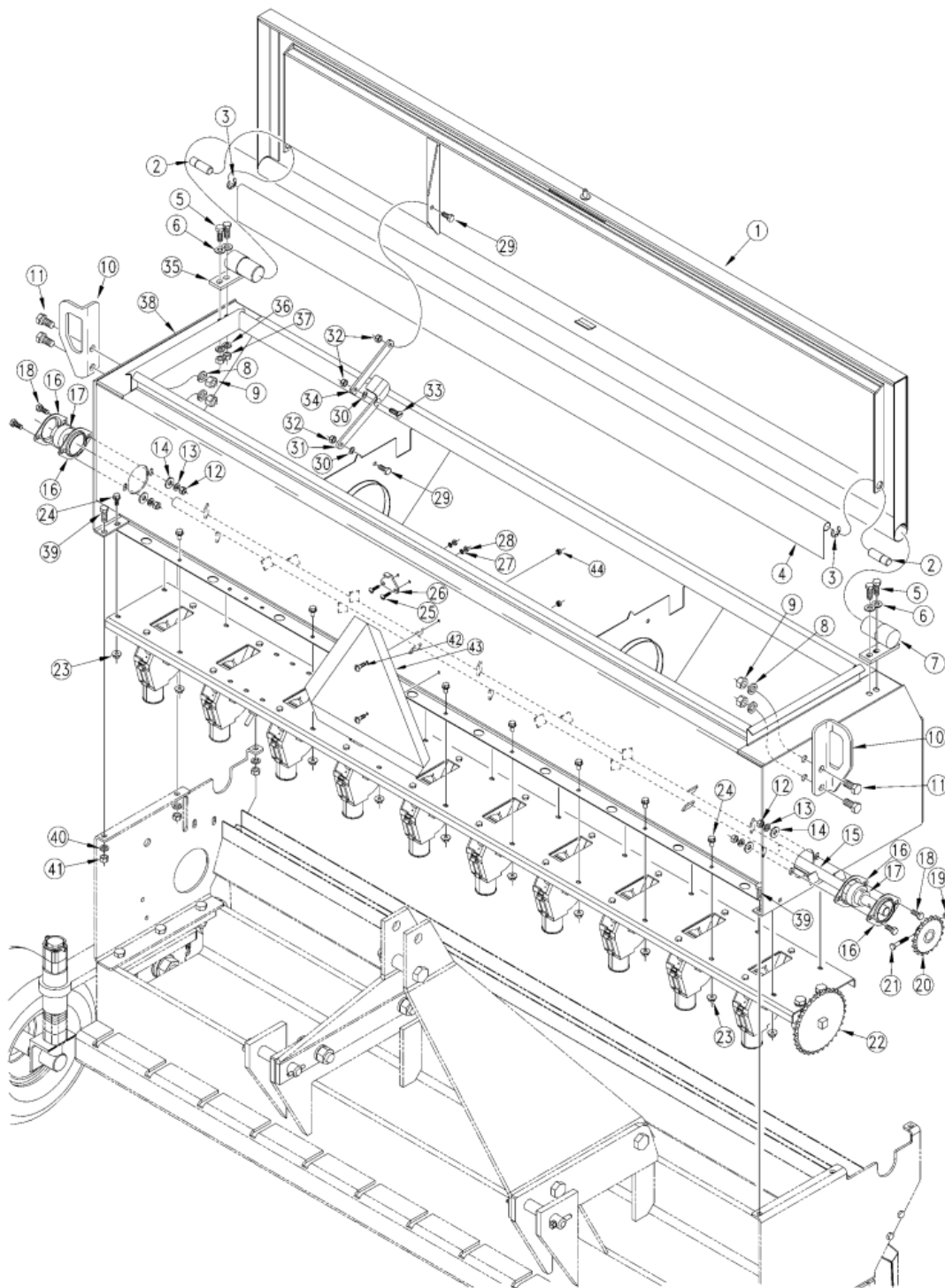


**Frame And Hitch**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description            | Comments                          |
|------|----------|-----------------------------|-----------------------------------|
|      | DWG18582 | Drawing Image Number        |                                   |
|      | 307-179L | SPS 3072 FRAME ASSEMBLY     | Includes items 14 through 23      |
|      | 307-181L | SPS 2048 FRAME ASSEMBLY     | Includes items 14 through 23      |
| 1    | 802-007C | HHCS 5/16-18X3/4 GR5        |                                   |
| 2    | 313-345D | RIGHT HAND END PANEL        |                                   |
| 3    | 313-225H | SPS SEED DROP WELDMENT      | SPS3072                           |
| 3    | 313-230H | SPS 48" SEED DROP WELDMENT  | SPS2048                           |
| 4    | 802-082C | HHCS 1/2-13X1 3/4 GR5 FTHD  |                                   |
| 5    | 313-346D | LEFT HAND END PANEL         |                                   |
| 6    | 804-009C | WASHER LOCK SPRING 5/16 PLT |                                   |
| 7    | 804-015C | WASHER LOCK SPRING 1/2 PLT  |                                   |
| 8    | 803-020C | NUT HEX 1/2-13 PLT          |                                   |
| 9    | 802-167C | HHCS 1/4-20X1 1/2 GR5       |                                   |
| 10   | 307-091D | 72 FRONT LOCKING ROD        |                                   |
| 10   | 307-118D | SP2048 FRONT LOCKING ROD    |                                   |
| 11   | 803-088C | NUT HEX LOCK 1/4-20 FLG     |                                   |
| 12   | 307-095D | PULVERIZER SHANK REVERSIBLE |                                   |
| 13   | 834-085C | PULV SHANK HT NARROW/RVRSBL |                                   |
| 14   | 307-178H | SPS 3072 FRAME WELDMENT     |                                   |
| 14   | 307-180H | SPS 2048 FRAME WELDMENT     |                                   |
| 15   | 805-015C | PIN LINCH 5/16 X 1 3/4      |                                   |
| 16   | 803-027C | NUT HEX 3/4-10 PLT          |                                   |
| 17   | 804-023C | WASHER LOCK SPRING 3/4 PLT  |                                   |
| 18   | 307-119D | SP & SPS LH HITCH PLATE     | (S/N 309409+) Rev. 2              |
| 18   | 307-050D | LH HITCH PLATE              | (S/N 309408-) Rev 1; Use up stock |
| 19   | 303-017S | LOWER HITCH PIN 7/8 X 5 5/8 |                                   |
| 20   | 802-064C | HHCS 3/4-10X2 GR5           |                                   |
| 21   | 802-068C | HHCS 3/4-10X4 GR5           |                                   |
| 22   | 307-068D | RPBY 308-400D               |                                   |
| 23   | 307-120D | SP & SPS RH HITCH PLATE     | (S/N 309409+) Rev. 2              |
| 23   | 307-051D | RH HITCH PLATE              | (S/N 309408-) Rev 1; Use up stock |
| 24   | 313-376D | SPS 2048 LH MAST PLATE      |                                   |
| 25   | 313-377D | SPS 2048 RH MAST PLATE      |                                   |
| 26   | 307-180H | SPS 2048 FRAME WELDMENT     |                                   |
| 27   | 803-149C | NUT HEX 7/8-14 PLT          |                                   |
| 28   | 804-037C | WASHER LOCK SPRING 7/8 PLT  |                                   |
| 29   | 805-111C | PIN HTCH C1 7/8-14 THD W/N  | SPS2048                           |

Applies to Models: SPS2048, SPS3072



Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description             | Comments           |
|------|----------|------------------------------|--------------------|
|      | DWG18583 | Drawing Image Number         |                    |
|      | 313-239L | SEEDBOX ASSY (SPS3072)       | Shown              |
|      | 313-208L | RPBY 313-390L                |                    |
|      |          | *                            |                    |
| 1    | 308-002H | 72 LID WELDMENT              |                    |
| 1    | 308-081H | OVERSEEDER LID 4'            |                    |
| 2    | 179-025D | SEED DIVERter PIN            |                    |
| 3    | 800-048C | SNAP RING EXT E 5/8          |                    |
| 4    | 308-117D | SEED DIVERter                | SPS3072            |
| 4    | 308-175D | SEED DIVERter OS1548         | SPS2048            |
| 5    | 802-017C | HHCS 3/8-16X1 GR5            |                    |
| 6    | 804-012C | WASHER FLAT 3/8 SAE PLT      |                    |
| 7    | 308-333H | OS LID HINGE WELDMENT R.H.   |                    |
| 8    | 804-015C | WASHER LOCK SPRING 1/2 PLT   |                    |
| 9    | 803-020C | NUT HEX 1/2-13 PLT           |                    |
| 10   | 308-193D | OS/PS SLING BKT              |                    |
| 11   | 802-258C | HHCS 1/2-13X1 GR5            |                    |
| 12   | 803-008C | NUT HEX 5/16-18 PLT          |                    |
| 13   | 804-009C | WASHER LOCK SPRING 5/16 PLT  |                    |
| 14   | 804-010C | WASHER FLAT 5/16 USS PLT     |                    |
| 15   | 313-484H | AGITATOR WELD 72             | SPS3072            |
| 15   | 308-003H | RPBY 313-484H                | (Obsolete) SPS3072 |
| 15   | 313-482H | AGITATOR WELD 48             | SPS2048            |
| 15   | 308-085H | RPBY 313-482H                | (Obsolete) SPS2048 |
| 16   | 822-041C | FLANGETTE 47 MST             |                    |
| 17   | 822-040C | BRG INS .75IDX1.85OD SPH LCK |                    |
| 18   | 802-007C | HHCS 5/16-18X3/4 GR5         |                    |
| 19   | 803-007C | NUT LOCK 1/4-20 PLT          |                    |
| 20   | 202-002H | 19T SPEED CHANGE SPROCKET    |                    |
| 21   | 802-167C | HHCS 1/4-20X1 1/2 GR5        |                    |
| 22   | 308-193K | SEED CUP ASSEMBLY 72"        | SPS3072            |
| 22   | 308-192K | SEED CUP ASSEMBLY 48"        | SPS2048            |
| 23   | 803-088C | NUT HEX LOCK 1/4-20 FLG      |                    |
| 24   | 802-148C | HFSS 1/4-20X1/2 GR5          |                    |
| 25   | 801-021C | SCREW RD HD 10-24 X 3/4 PLT  |                    |
| 26   | 308-395D | RPBY 179-030D                |                    |
| 27   | 804-004C | WASHER INTERNAL STAR #10 PLT |                    |
| 28   | 803-001C | NUT HEX 10-24 PLT            |                    |
| 29   | 802-007C | HHCS 5/16-18X3/4 GR5         |                    |
| 30   | 804-056C | WASHER WAVE SPRING 5/16      |                    |
| 31   | 179-021D | LID LATCH - LOWER ARM        |                    |
| 32   | 803-084C | NUT HEX NYLOCK 5/16-18 PLT   |                    |
| 33   | 801-024C | SCREW 5/16-18X82DEG CNTSKX1P |                    |
| 34   | 179-022D | LID LATCH - UPPER ARM        |                    |
| 34   | 308-393D | RPBY 179-022D                | Obsolete           |
| 35   | 308-332H | OS LID HINGE WELDMENT L.H.   |                    |
| 36   | 804-013C | WASHER LOCK SPRING 3/8 PLT   |                    |
| 37   | 803-014C | NUT HEX 3/8-16 PLT           |                    |
| 38   | 313-001H | RPBY 313-379H                |                    |
| 38   | 313-209H | RPBY 313-389H                |                    |



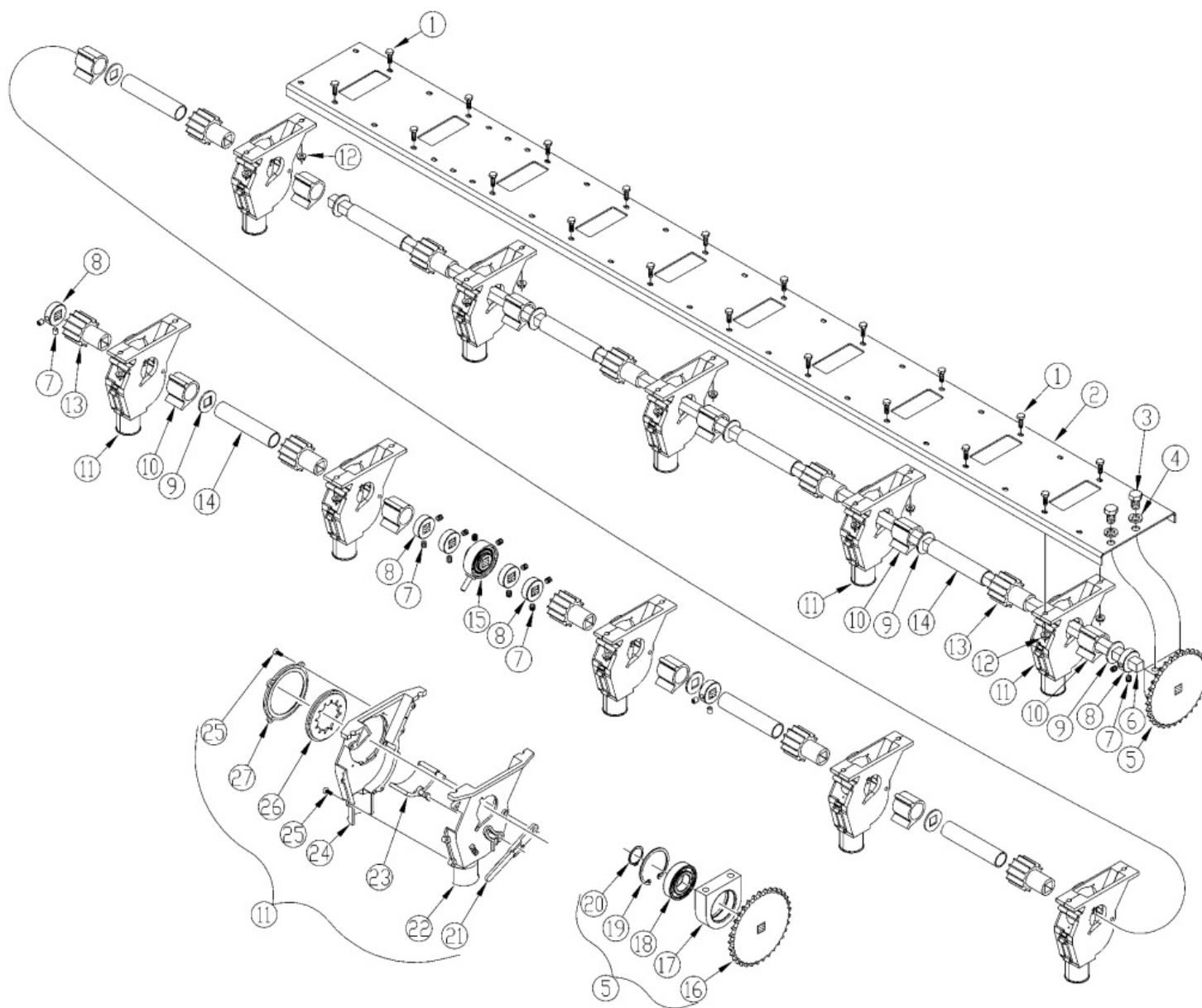
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| Ref. | Part No. | Part Description               | Comments |
|------|----------|--------------------------------|----------|
| 39   | 802-017C | HHCS 3/8-16X1 GR5              |          |
| 40   | 804-013C | WASHER LOCK SPRING 3/8 PLT     |          |
| 41   | 803-014C | NUT HEX 3/8-16 PLT             |          |
| 42   | 801-018C | SCREW RD HD 1/4-20 X 5/8       |          |
| 43   | 818-055C | DECAL SLOW MOVING-GALV. BACKED |          |
| 44   | 803-088C | NUT HEX LOCK 1/4-20 FLG        |          |

## Feeder Cup Channel

Applies to Models: SPS2048, SPS3072

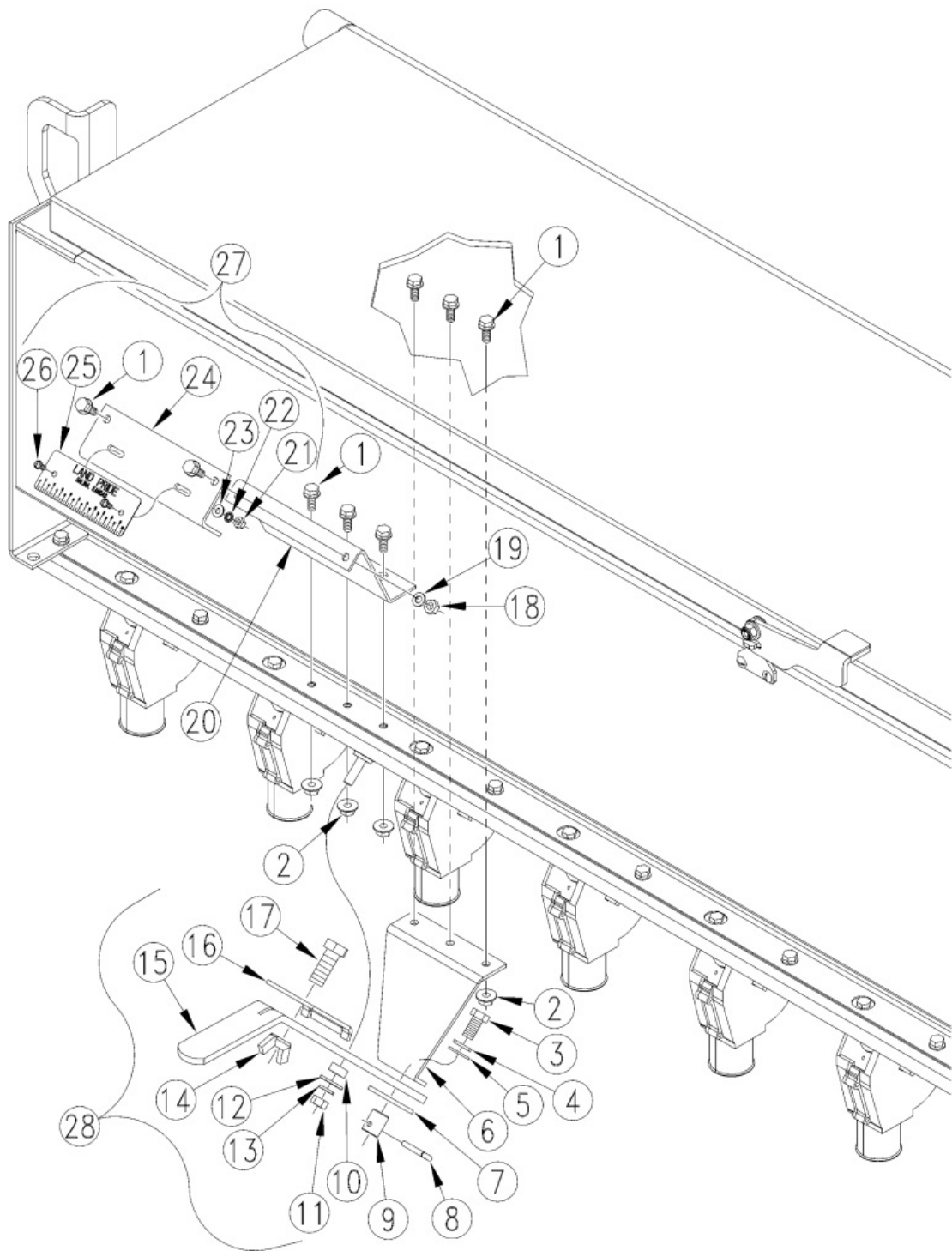


**Feeder Cup Channel**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description               | Comments        |
|------|----------|--------------------------------|-----------------|
|      | DWG18584 | Drawing Image Number           |                 |
|      | 308-193K | SEED CUP ASSEMBLY 72"          | SPS3072 (SHOWN) |
|      | 308-192K | SEED CUP ASSEMBLY 48"          | SPS2048         |
| 1    | 802-004C | HHCS 1/4-20X3/4 GR5            |                 |
| 2    | 308-227D | SEED CUP CHANNEL 72"           | SPS3072         |
| 2    | 308-226D | SEED CUP CHANNEL 48"           | SPS2048         |
| 3    | 802-032C | HHCS 1/2-13X3/4 GR5            |                 |
| 4    | 804-015C | WASHER LOCK SPRING 1/2 PLT     |                 |
| 5    | 308-036S | 33 T DRIVE SPROCKET ASSEMBLY   |                 |
| 6    | 308-010D | SEED CUP SHAFT 72"             | SPS3072         |
| 6    | 308-165D | SEED CUP SHAFT 48"             | SPS2048         |
| 7    | 801-035C | SCREW SET 5/16-18 SKT KP X 3/8 |                 |
| 8    | 890-350C | 5/8 SHAFT LOCKING COLLAR       |                 |
| 9    | 804-031C | WASHER RETAINING               |                 |
| 10   | 308-022D | CUP SLEEVE                     |                 |
| 11   | 817-094C | SEED CUP ASSEMBLY-1 1/4        |                 |
| 12   | 803-194C | NUT HEX WHIZ 1/4-20 PLT        |                 |
| 13   | 890-595C | SPROCKET SHORT POWDERED METAL  |                 |
| 14   | 308-234D | SPACER TUBE 4.898 LONG         | SPS3072         |
| 14   | 308-253D | SPACER TUBE 4.991              | SPS2048         |
| 15   | 308-140V | COLAR ADJUSTMENT SUB-ASY       |                 |
| 16   | 308-396D | RPBY 808-247C                  |                 |
| 17   | 176-006D | CUP DRIVE BRG. HOUSING         |                 |
| 18   | 822-059C | BRG BALL 1.181DX2.44OD 206PP   |                 |
| 19   | 800-005C | RING FC HOUSING                |                 |
| 20   | 800-004C | SNAP RING EXT BASIC 1 3/16     |                 |
| 21   | 817-071C | SEED CUP ADJUSTMENT HANDLE     |                 |
| 22   | 817-097C | SEED CUP RIGHT HALF            |                 |
| 23   | 817-095C | SEED CUP DOOR                  |                 |
| 24   | 817-096C | SEED CUP LEFT HALF             |                 |
| 25   | 801-057C | SCR SELF TAP 8X3/8 TYPE25 BT   |                 |
| 26   | 817-004C | NYLON WASHER-SPLIT             |                 |
| 27   | 817-073C | SEED CUP WASHER RETAINER       |                 |

Applies to Models: SPS2048, SPS3072



## Seed Rate Adjustment

Applies to Models: SPS2048, SPS3072

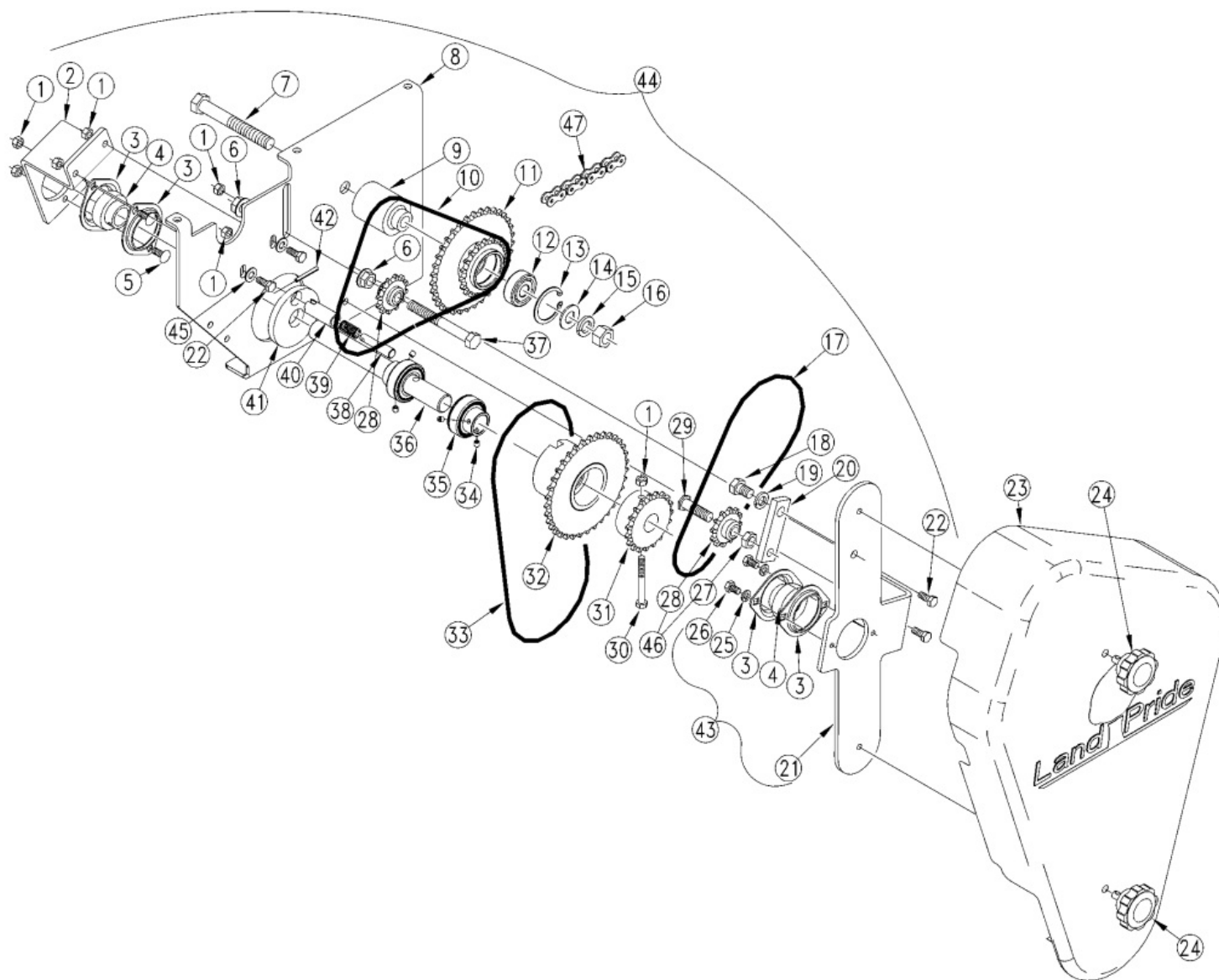
| Ref. | Part No. | Part Description              | Comments                     |
|------|----------|-------------------------------|------------------------------|
|      | DWG18585 | Drawing Image Number          |                              |
| 1    | 802-196C | HFS 1/4-20X5/8 GR5            |                              |
| 2    | 803-088C | NUT HEX LOCK 1/4-20 FLG       |                              |
| 3    | 802-014C | HHCS 3/8-16X3/4 GR5           |                              |
| 4    | 804-013C | WASHER LOCK SPRING 3/8 PLT    |                              |
| 5    | 804-012C | WASHER FLAT 3/8 SAE PLT       |                              |
| 6    | 313-054D | PIVOT MTG ADJ HANDLE          |                              |
| 7    | 804-019C | WASHER FLAT 5/8 USS PLT       |                              |
| 8    | 805-016C | PIN COTTER 3/16 X 1 1/4 PLT   |                              |
| 9    | 109-069D | ADJUSTMENT HANDLE PIVOT       |                              |
| 10   | 308-015D | TUBE PIVOT .630ODX.34IDX.28L  |                              |
| 11   | 803-008C | NUT HEX 5/16-18 PLT           |                              |
| 12   | 804-010C | WASHER FLAT 5/16 USS PLT      |                              |
| 13   | 804-009C | WASHER LOCK SPRING 5/16 PLT   |                              |
| 14   | 803-016C | NUT WING 1/2-13 PLT           |                              |
| 15   | 308-306D | SEED RATE ADJ HANDLE BENT     |                              |
| 16   | 109-071D | ADJ HANDLE LOCK PLATE 30'     |                              |
| 17   | 802-034C | HHCS 1/2-13X1 1/4 GR5         |                              |
| 18   | 803-006C | NUT HEX 1/4-20 PLT            |                              |
| 19   | 804-006C | WASHER LOCK SPRING 1/4 PLT    |                              |
| 20   | 313-055D | GAUGE MTG PLATE               |                              |
| 21   | 803-035C | NUT HEX 8-32 BRASS            |                              |
| 22   | 804-002C | WASHER INTERNAL STAR #8 BRASS |                              |
| 23   | 804-003C | WASHER FLAT #8 BRASS          |                              |
| 24   | 313-056D | SEED GAUGE PLT. MTG           |                              |
| 25   | 819-086C | NAME PLATE ADJ. GUIDE SHORT   |                              |
| 26   | 801-001C | SCREW RD HD 8-32 X 3/8 BRASS  |                              |
| 27   | 313-026K | SEED RATE ADJ GAUGE ASSY      | Includes items 18 through 26 |
| 28   | 313-025S | SEED ADJ HANDLE ASSY          | Includes items 3 through 17  |

# Land Pride

## Drive Assembly

## Section 4: Drive

Applies to Models: SPS2048, SPS3072



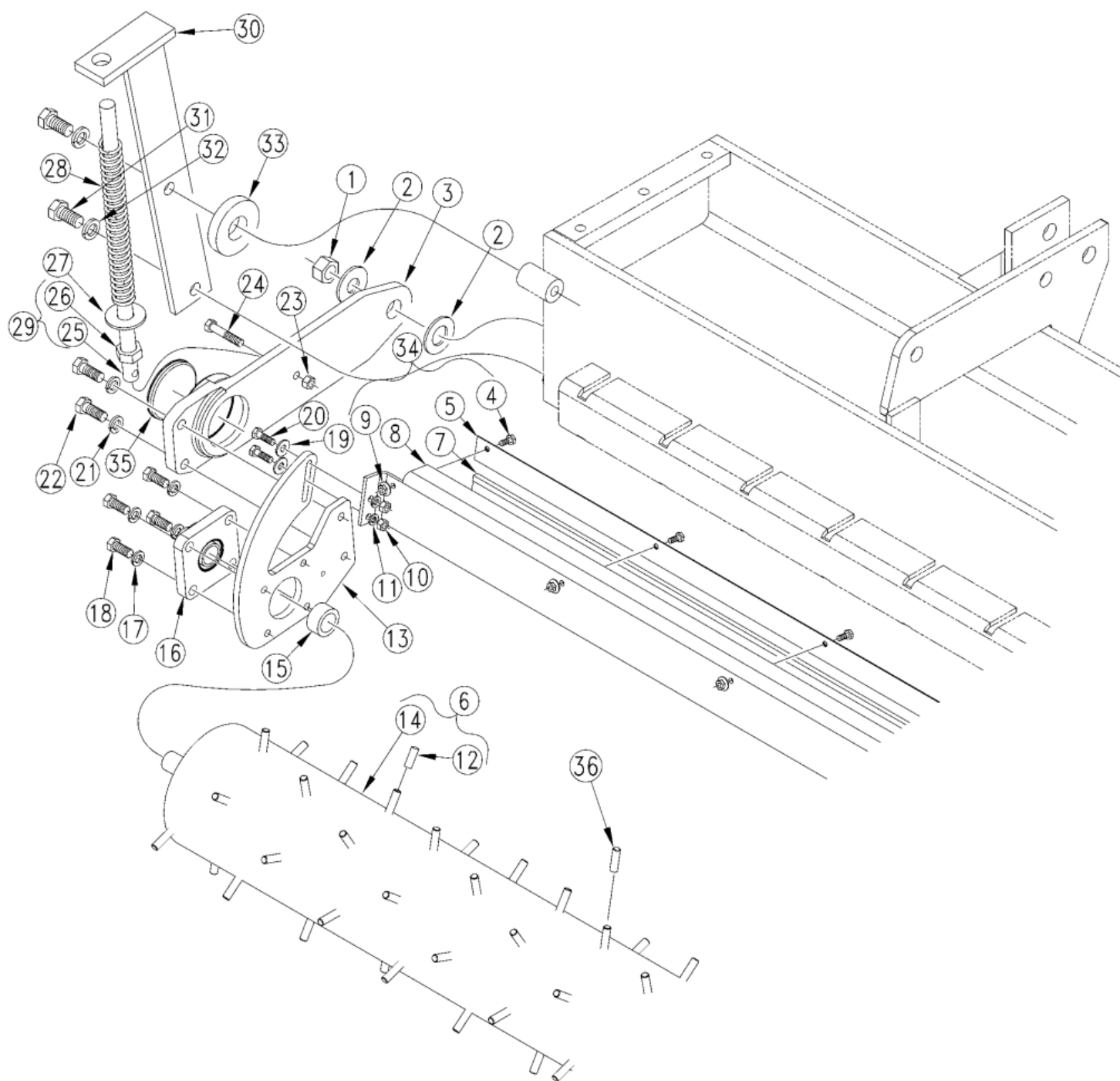
**Drive Assembly**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description               | Comments                                    |
|------|----------|--------------------------------|---------------------------------------------|
|      | DWG18586 | Drawing Image Number           |                                             |
| 1    | 803-011C | NUT LOCK 5/16-18 PLT           |                                             |
| 2    | 313-348D | BRACKET MOUNT INNER            |                                             |
| 3    | 822-032C | FLANGETTE 52 MST               |                                             |
| 4    | 822-060C | BRG INS 1.00IDX2.04OD SPH      |                                             |
| 5    | 802-092C | RHSNB 5/16-18X3/4 GR5          |                                             |
| 6    | 803-193C | NUT HEX FLANGE 1/2-13 GR G PLT |                                             |
| 7    | 802-100C | HHCS 5/8-11X4 1/2 GR5          |                                             |
| 8    | 313-345D | RIGHT HAND END PANEL           |                                             |
| 9    | 313-354D | SPEED CHANGE SPACER            |                                             |
| 10   | 809-091C | CHAIN RL #40 X 8 PITCHES       |                                             |
| 11   | 308-024H | OVERSEEDER SPEED CHANGE SPRKT  |                                             |
| 12   | 822-067C | BRG .63. IDX1.78OD DBL SEAL    |                                             |
| 13   | 800-070C | SNAP RING INT 1.812            |                                             |
| 14   | 804-021C | WASHER FLAT 5/8 SAE PLT        |                                             |
| 15   | 804-022C | WASHER LOCK SPRING 5/8 PLT     |                                             |
| 16   | 803-021C | NUT HEX 5/8-11 PLT             |                                             |
| 17   | 809-207C | CHAIN #40 X 47 PITCH W/CON     |                                             |
| 18   | 802-032C | HHCS 1/2-13X3/4 GR5            |                                             |
| 19   | 804-015C | WASHER LOCK SPRING 1/2 PLT     |                                             |
| 20   | 313-402D | SPS CLUTCH CHAIN TIGHTENER     |                                             |
| 21   | 313-347D | BRACKET MOUNT OUTER            |                                             |
| 22   | 802-159C | HHCS 5/16-18X1 GR5             |                                             |
| 23   | 816-333C | SPS3072 BOX CHAIN GUARD        |                                             |
| 23   | 816-335C | SPS2048 BOX CHAIN GUARD        |                                             |
| 24   | 817-358C | KNOB 3/8-16 MALE THD 2 3/8OD   |                                             |
| 25   | 804-009C | WASHER LOCK SPRING 5/16 PLT    |                                             |
| 26   | 802-630C | HHCS 5/16-18X1/2 GR5           |                                             |
| 27   | 803-036C | NUT HEX JAM 1/2-13 PLT         |                                             |
| 28   | 817-025C | NO. 40 12T IDLER SPKT.         |                                             |
| 29   | 802-082C | HHCS 1/2-13X1 3/4 GR5 FTHD     |                                             |
| 30   | 802-197C | HHCS 5/16-18X2 3/4 GR5         |                                             |
| 31   | 808-053C | SPKT 40B19X1 BORE W/5/16 H     |                                             |
| 32   | 313-198H | DRIVE SPROCKET WELD            |                                             |
| 33   | 809-206C | CHAIN RL #40 X 73 P W/CON/HALF |                                             |
| 34   | 801-045C | SCREW SET 1/4-28X1/4 KNL CUP   |                                             |
| 35   | 188-003V | BRG 1.000 DIA W/SET-SCREWS     |                                             |
| 36   | 313-359D | SHAFT                          |                                             |
| 37   | 802-311C | HHCS 1/2-13X4 1/4 GR5          |                                             |
| 38   | 172-201D | 6 BOLT LOCKOUT PLUNGER         |                                             |
| 39   | 807-096C | SPRING COMP .54 OD X 1 LG      |                                             |
| 40   | 313-361D | LOCK BUSHING                   |                                             |
| 41   | 313-360D | LOCK PLATE                     |                                             |
| 42   | 805-024C | PIN ROLL 3/16X 1 1/2 PLT       |                                             |
| 43   | 313-204K | OUTER MOUNT ASY                | Includes items 3, 4, 21, 25 & 26            |
| 44   | 313-206L | SPS RH SIDE ASSY.              | Includes items 1 through 22 & 25 through 42 |
| 45   | 804-010C | WASHER FLAT 5/16 USS PLT       |                                             |
| 46   | 313-268S | SPDCHG CHAIN TIGHTENER ASSY    | Includes items 20, 27, 28 & 29              |
| 47   | 809-094C | RL. CHAIN #40 X 72 PITCHES     |                                             |

**Drive Roller Left Hand Side**

Applies to Models: SPS2048, SPS3072



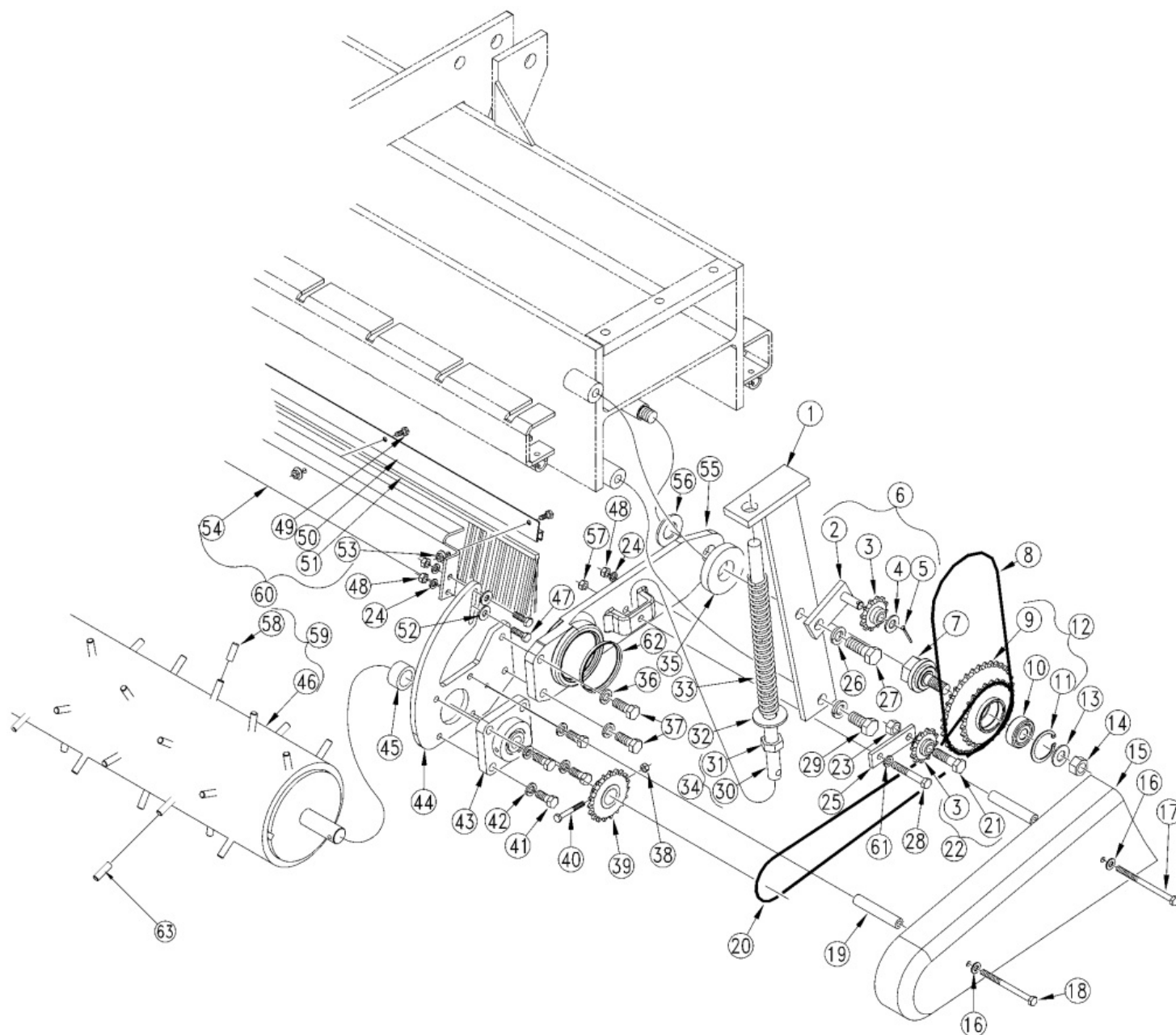
**Drive Roller Left Hand Side**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description               | Comments                                                     |
|------|----------|--------------------------------|--------------------------------------------------------------|
|      | DWG18587 | Drawing Image Number           |                                                              |
|      | 313-266S | SPS ROLLER ARM ASSY RH         | Includes items 3, 13, 16, 17, 18, 21 thru 24 27, 28, 29 & 35 |
| 1    | 803-026C | NUT LOCK 3/4-10 PLT            |                                                              |
| 2    | 804-029C | WASHER FLAT 1 SAE              |                                                              |
| 3    | 313-514A | SPS REAR LH/RH ARM KIT         |                                                              |
| 3    |          | PULVERIZER FRONT ARM MACHINED  |                                                              |
| 4    | 802-078C | HHCS 1/4-20X5/8 GR5            |                                                              |
| 5    | 890-696C | 72" BRUSH RETAINER             |                                                              |
| 5    | 890-697C | 48" BRUSH RETAINER             |                                                              |
| 6    | 307-199S | SPS3072 REAR ROLLER W/SLEEVES  |                                                              |
| 6    | 307-200S | SPS2048 REAR ROLLER W/SLEEVES  |                                                              |
| 7    | 890-694C | 72" REAR ROLLER BRUSH          |                                                              |
| 7    | 890-695C | 48" REAR ROLLER BRUSH          |                                                              |
| 8    | 313-370D | SPS3072 BRUSH HANGER           |                                                              |
| 8    | 313-384D | SPS 2048 BRUSH HANGER          |                                                              |
| 9    | 803-088C | NUT HEX LOCK 1/4-20 FLG        |                                                              |
| 10   | 803-011C | NUT LOCK 5/16-18 PLT           |                                                              |
| 11   | 804-009C | WASHER LOCK SPRING 5/16 PLT    |                                                              |
| 12   | 890-152C | SLEEVE 3/8 PIN-WEAR            |                                                              |
| 13   | 313-412D | SPS EXT ROLLER BRUSH MOUNT     |                                                              |
| 14   | 307-173H | SPS 72" REAR ROLLER WELDMENT   |                                                              |
| 14   | 307-186H | SPS 48" DRIVE ROLLER WLDMT (L) |                                                              |
| 15   | 307-115D | SPS2048 ROLLER SPACER          |                                                              |
| 16   | 822-085C | BRG FLG 1.00ID 4BOLT           |                                                              |
| 17   | 804-014C | WASHER LOCK 7/16 PLT           |                                                              |
| 18   | 802-080C | HHCS 7/16-14X1 GR5             |                                                              |
| 19   | 804-010C | WASHER FLAT 5/16 USS PLT       |                                                              |
| 20   | 802-159C | HHCS 5/16-18X1 GR5             |                                                              |
| 21   | 804-015C | WASHER LOCK SPRING 1/2 PLT     |                                                              |
| 22   | 802-034C | HHCS 1/2-13X1 1/4 GR5          |                                                              |
| 23   | 803-013C | NUT LOCK 3/8-16 PLT            |                                                              |
| 24   | 802-143C | HHCS 3/8-16X2 GR5              |                                                              |
| 25   | 307-103D | FRONT ROLLER SPRING ROD 17 3/8 |                                                              |
| 26   | 803-025C | NUT HEX 3/4-10 PLT NYLOCK      |                                                              |
| 27   | 804-024C | WASHER FLAT 3/4 USS PLT        |                                                              |
| 28   | 807-005C | SPRING DISC ARM                |                                                              |
| 29   | 307-167V | PULV. SPRING ROD FRONT W/NUT   |                                                              |
| 30   | 307-151H | PULV. LH FRONT TOWER WELDMENT  |                                                              |
| 31   | 802-050C | HHCS 5/8-11X1 1/4 GR5          |                                                              |
| 32   | 804-022C | WASHER LOCK SPRING 5/8 PLT     |                                                              |
| 33   | 313-403D | SPS ROLLER HEIGHT STOP         |                                                              |
| 34   | 313-262S | SPS2048 ROLLER BRUSH ASSY      | Includes items 4, 5, 7, 8 & 9                                |
| 34   | 313-263S | SPS3072 ROLLER BRUSH ASSY      |                                                              |
| 35   | 816-336C | CAP OUTWARD PULV. CAST ARM     |                                                              |
| 36   | 890-151C | WELD STUD 3/8 X 1 1/4          | Welding Required                                             |

**Drive Roller Right Hand Side**

Applies to Models: SPS2048, SPS3072



**Drive Roller Right Hand Side**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No. | Part Description               | Comments                                                       |
|------|----------|--------------------------------|----------------------------------------------------------------|
|      | DWG23799 | Drawing Image Number           |                                                                |
|      | 313-267S | SPS ROLLER ARM ASSY LH         | Includes items 28, 32, 33, 34, 36, 37, 41 thru 44, 55, 57 & 62 |
| 1    | 307-150H | PULV. RH FRONT TOWER WELDMENT  |                                                                |
| 2    | 313-219H | SPS CHAIN TIGHTENER WELDMENT   |                                                                |
| 3    | 817-025C | NO. 40 12T IDLER SPKT.         |                                                                |
| 4    | 804-016C | WASHER FLAT 1/2 SAE PLT        |                                                                |
| 5    | 805-109C | PIN COTTER 1/8 X 1 1/4 PLT     |                                                                |
| 6    | 313-265S | CLUTCH CHAIN TIGHTENER ASSY    |                                                                |
| 7    | 313-365D | STUB PIVOT 2.88L               |                                                                |
| 8    | 809-206C | CHAIN RL #40 X 73 P W/CON/HALF |                                                                |
| 9    | 308-343H | SPS PIVOT DUAL SPRKT WELDMENT  |                                                                |
| 10   | 822-067C | BRG .63. IDX1.78OD DBL SEAL    |                                                                |
| 11   | 800-070C | SNAP RING INT 1.812            |                                                                |
| 12   | 308-344K | SPS PIVOT DUAL SPRKT ASSEMBLY  |                                                                |
| 13   | 804-021C | WASHER FLAT 5/8 SAE PLT        |                                                                |
| 14   | 803-024C | NUT LOCK 5/8-11 PLT            |                                                                |
| 15   | 816-334C | SPS ROLLER CHAIN GUARD         |                                                                |
| 16   | 804-036C | WASHER FLAT 5/16 SAE PLT       |                                                                |
| 17   | 802-474C | HHCS 5/16-18X4 1/2 GR5         |                                                                |
| 18   | 802-279C | HHCS 5/16-18X4 GR5             |                                                                |
| 19   | 313-353D | ROLLER GUARD SPACER            |                                                                |
| 20   | 809-204C | CHAIN #40 X 96 PITCH W/CON     |                                                                |
| 21   | 802-082C | HHCS 1/2-13X1 3/4 GR5 FTHD     |                                                                |
| 22   | 313-264V | ROLLER CHAIN TIGHTENER ASSY    |                                                                |
| 23   | 803-020C | NUT HEX 1/2-13 PLT             |                                                                |
| 24   | 804-009C | WASHER LOCK SPRING 5/16 PLT    |                                                                |
| 25   | 313-400D | SPS ROLLER CHAIN TIGHTENER     |                                                                |
| 26   | 804-022C | WASHER LOCK SPRING 5/8 PLT     |                                                                |
| 27   | 802-053C | HHCS 5/8-11X1 3/4 GR5 FTHD     |                                                                |
| 28   | 802-114C | HHCS 3/8-16X2 1/2 GR5          |                                                                |
| 29   | 802-050C | HHCS 5/8-11X1 1/4 GR5          |                                                                |
| 30   | 307-103D | FRONT ROLLER SPRING ROD 17 3/8 |                                                                |
| 31   | 803-025C | NUT HEX 3/4-10 PLT NYLOCK      |                                                                |
| 32   | 804-024C | WASHER FLAT 3/4 USS PLT        |                                                                |
| 33   | 807-005C | SPRING DISC ARM                |                                                                |
| 34   | 307-167V | PULV. SPRING ROD FRONT W/NUT   |                                                                |
| 35   | 313-403D | SPS ROLLER HEIGHT STOP         |                                                                |
| 36   | 804-015C | WASHER LOCK SPRING 1/2 PLT     |                                                                |
| 37   | 802-034C | HHCS 1/2-13X1 1/4 GR5          |                                                                |
| 38   | 803-007C | NUT LOCK 1/4-20 PLT            |                                                                |
| 39   | 313-202H | ROLLER SPROCKET WELD           |                                                                |
| 40   | 802-152C | HHCS 1/4-20X2 GR5              |                                                                |
| 41   | 802-080C | HHCS 7/16-14X1 GR5             |                                                                |
| 42   | 804-014C | WASHER LOCK 7/16 PLT           |                                                                |
| 43   | 822-085C | BRG FLG 1.00ID 4BOLT           |                                                                |
| 44   | 313-412D | SPS EXT ROLLER BRUSH MOUNT     |                                                                |
| 45   | 307-115D | SPS2048 ROLLER SPACER          |                                                                |
| 46   | 307-173H | SPS 72" REAR ROLLER WELDMENT   |                                                                |
| 46   | 307-186H | SPS 48" DRIVE ROLLER WLDMT (L) |                                                                |
| 47   | 802-159C | HHCS 5/16-18X1 GR5             |                                                                |

***Drive Roller Right Hand Side***

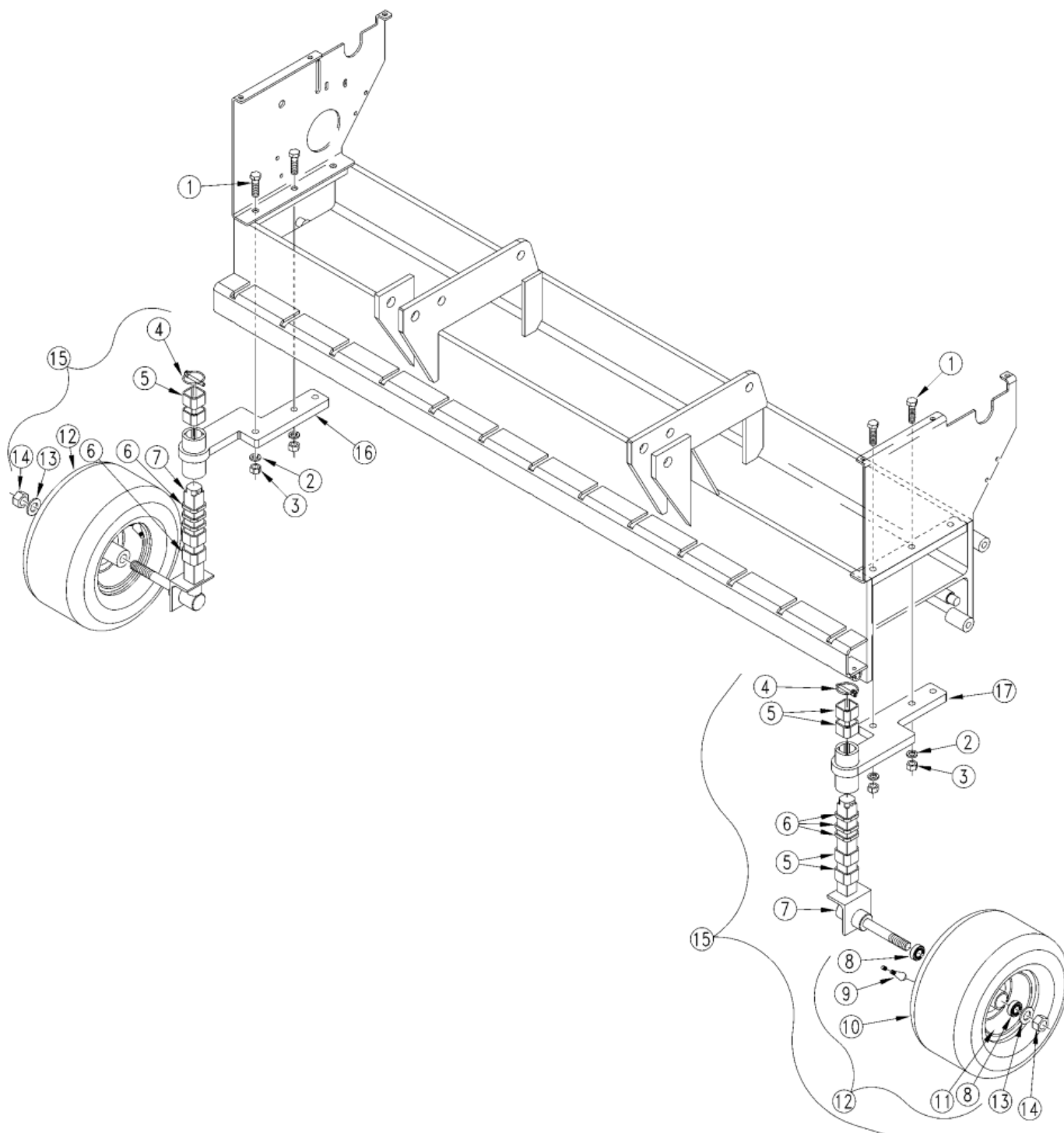
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***Drive Roller Right Hand Side***

| Ref. | Part No. | Part Description              | Comments                           |
|------|----------|-------------------------------|------------------------------------|
| 48   | 803-011C | NUT LOCK 5/16-18 PLT          |                                    |
| 49   | 802-078C | HHCS 1/4-20X5/8 GR5           |                                    |
| 50   | 890-696C | 72" BRUSH RETAINER            |                                    |
| 50   | 890-697C | 48" BRUSH RETAINER            |                                    |
| 51   | 890-694C | 72" REAR ROLLER BRUSH         |                                    |
| 51   | 890-695C | 48" REAR ROLLER BRUSH         |                                    |
| 52   | 804-010C | WASHER FLAT 5/16 USS PLT      |                                    |
| 53   | 803-088C | NUT HEX LOCK 1/4-20 FLG       |                                    |
| 54   | 313-370D | SPS3072 BRUSH HANGER          |                                    |
| 54   | 313-384D | SPS 2048 BRUSH HANGER         |                                    |
| 55   | 313-514A | SPS REAR LH/RH ARM KIT        |                                    |
| 55   | 307-108D | RPBY 313-514A                 | Obsolete                           |
| 56   | 804-029C | WASHER FLAT 1 SAE             |                                    |
| 57   | 803-013C | NUT LOCK 3/8-16 PLT           |                                    |
| 58   | 890-152C | SLEEVE 3/8 PIN-WEAR           |                                    |
| 59   | 307-199S | SPS3072 REAR ROLLER W/SLEEVES |                                    |
| 59   | 307-200S | SPS2048 REAR ROLLER W/SLEEVES |                                    |
| 60   | 313-263S | SPS3072 ROLLER BRUSH ASSY     | Includes items 49, 50, 51, 53 & 54 |
| 60   | 313-262S | SPS2048 ROLLER BRUSH ASSY     |                                    |
| 61   | 804-013C | WASHER LOCK SPRING 3/8 PLT    |                                    |
| 62   | 816-336C | CAP OUTWARD PULV. CAST ARM    |                                    |
| 63   | 890-151C | WELD STUD 3/8 X 1 1/4         | welding Required                   |

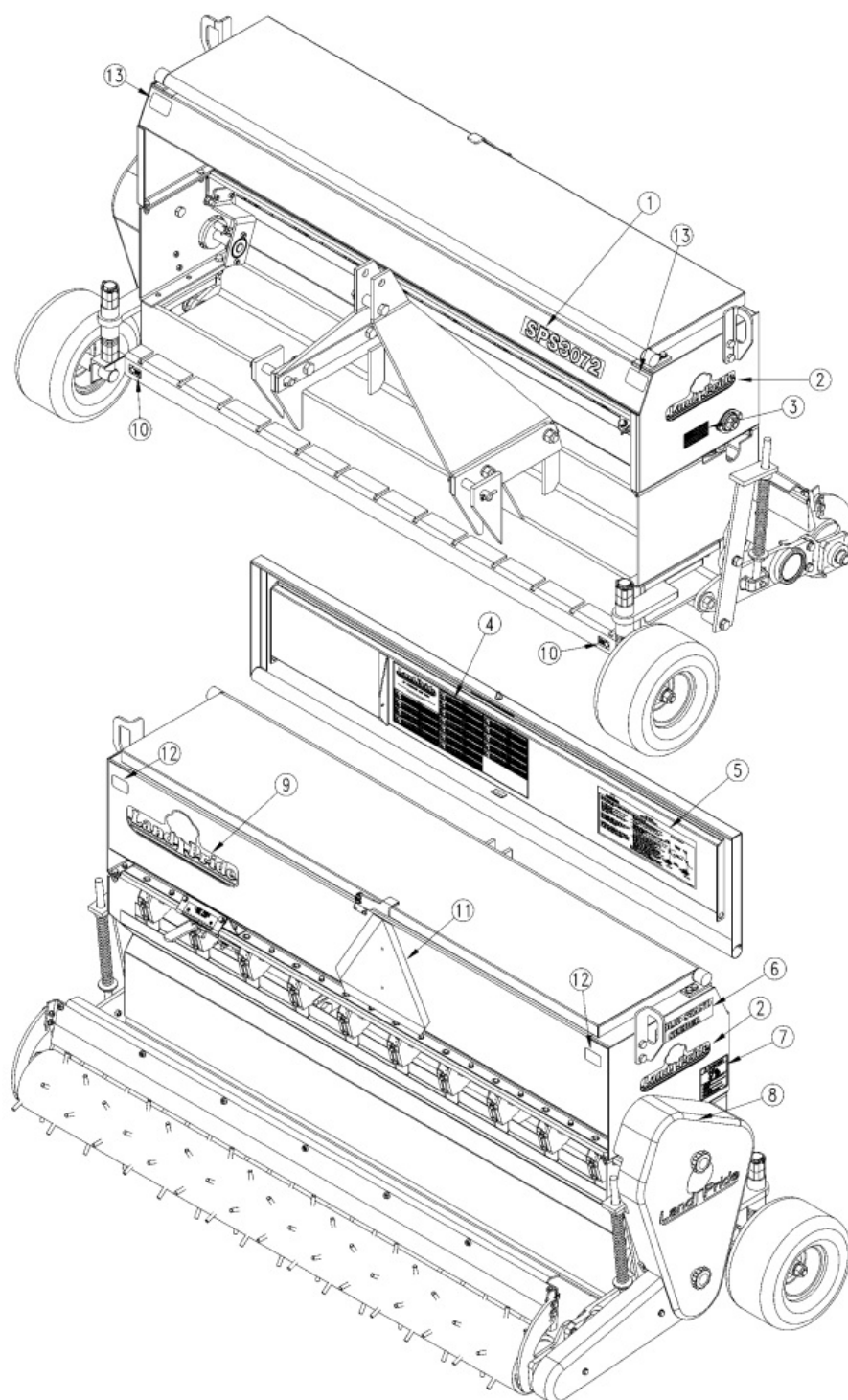
Applies to Models: SPS2048, SPS3072



Applies to Models: SPS2048, SPS3072

| Ref. | Part No.     | Part Description               | Comments                 |
|------|--------------|--------------------------------|--------------------------|
|      | DWG18588     | Drawing Image Number           |                          |
| 1    | 802-130C     | HHCS 1/2-13X2 1/2 GR5          |                          |
| 2    | 804-015C     | WASHER LOCK SPRING 1/2 PLT     |                          |
| 3    | 803-020C     | NUT HEX 1/2-13 PLT             |                          |
| 4    | 805-126C     | PIN LINCH 1/4 X 1 3/4 PLT      |                          |
| 5    | 315-479D     | TUBE 1 1/2X1 1/2X 11GAX 1 PLT  |                          |
| 6    | 315-480D     | TUBE 1 1/2X1 1/2X 11GAX1/4 PLT |                          |
| 7    | 313-224H     | SPS GAUGE WHEEL SPINDLE WLDMT  |                          |
| 8    | 015300000051 | CARLISLE 3/4" I.D. BEARING     |                          |
| 9    | TR-412       | T1. VALVE MARTIN               |                          |
| 10   | 656-4R-I     | RPBY 5181861                   |                          |
| 11   | WDC6-375-GPM | RPBY 0631188014                |                          |
| 12   | 814-121C     | TIRE/WHEEL ASM 13/6.50X6       |                          |
| 13   | 804-025C     | WASHER FLAT 3/4 SAE PLT        |                          |
| 14   | 803-026C     | NUT LOCK 3/4-10 PLT            |                          |
| 15   | 313-221S     | SPS GAUGE WHEEL ASSY.          | Includes items 4 thru 14 |
| 16   | 313-222H     | SPS GAUGE WHEEL MOUNT WLDMT RH |                          |
| 17   | 313-223H     | SPS GAUGE WHEEL MOUNT WLDMT LH |                          |

Applies to Models: SPS2048, SPS3072



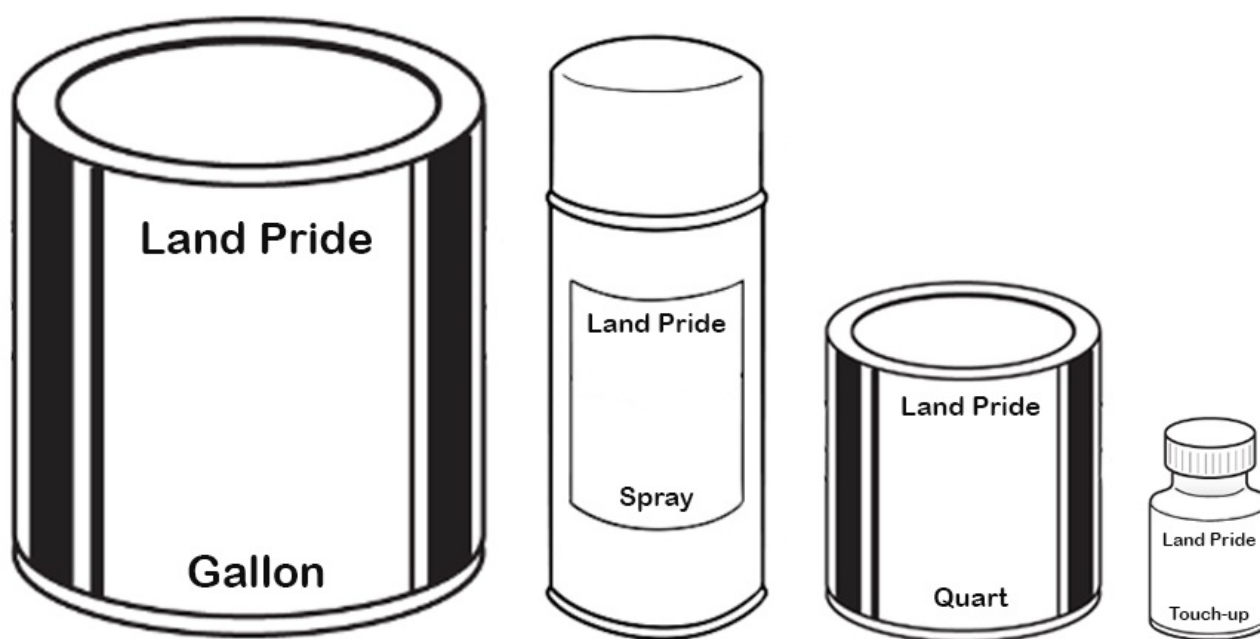
***Decal Placement***

Applies to Models: SPS2048, SPS3072

| Ref. | Part No.  | Part Description               | Comments |
|------|-----------|--------------------------------|----------|
|      | DWG 18589 | Drawing Image Number           |          |
|      | 313-271A  | SPS2048 DECAL PACKAGE          |          |
|      | 313-272A  | SPS3072 DECAL PACKAGE          |          |
| 1    | 838-119C  | DECAL SPS3072 BROWN            |          |
| 1    | 838-118C  | DECAL SPS2048 BROWN            |          |
| 2    | 838-963C  | DECAL LP 10" W/TREE BROWN/GOLD |          |
| 2    | 818-890C  | RPBY 838-963C                  | Obsolete |
| 3    |           |                                |          |
| 4    | 818-869C  | DECAL SEEDER SEED RATE CHART   |          |
| 4    | 818-867C  | DECAL SEED RATE                |          |
| 5    | 838-236C  | DECAL SPS HI/LO SEED RATE ADJ. |          |
| 6    | 838-045C  | DECAL SOL.STAND SEEDER-BROWN   |          |
| 7    | 838-111C  | DECAL DANGER MOVING PARTS      |          |
| 8    | 818-543C  | DECAL DANGER PD GUARD MISS SML |          |
| 9    | 838-964C  | DECAL LP 16" W/TREE BROWN/GOLD |          |
| 9    | 818-893C  | RPBY 838-964C                  | Obsolete |
| 10   | 818-138C  | RPBY 818-298C                  |          |
| 11   | 818-055C  | DECAL SLOW MOVING-GALV. BACKED |          |
| 12   | 818-230C  | DECAL RED REFLECTOR            |          |
| 13   | 818-229C  | DECAL AMBER REFLECTOR          |          |

## ***Land Pride Touch-up Paints***

Applies to Models: SPS2048, SPS3072



**Land Pride Touch-up Paints**

Applies to Models: SPS2048, SPS3072

| Ref. | Part No.   | Part Description                 | Comments                                 |
|------|------------|----------------------------------|------------------------------------------|
|      | DWG 76585  | Image No.<br>*                   |                                          |
|      |            | Beige                            |                                          |
|      | 821-011C   | PAINT LP BEIGE SPRAY CAN         | Beige spray can                          |
|      | 821-011CTU | PAINT LP BEIGE TOUCH-UP 4OZ      | Beige touch-up bottle with brush         |
|      | 821-011CQT | PAINT LP BEIGE QUART             | Beige quart can                          |
|      | 821-011CGL | PAINT LP BEIGE GALLON<br>*       | Beige gallon can                         |
|      |            | Orange                           |                                          |
|      | 821-066C   | PAINT ORANGE SPRAY CAN           | Orange spray can                         |
|      | 821-066CTU | PAINT ORANGE TOUCH-UP .6OZ       | Orange touch-up bottle with brush        |
|      | 821-066CQT | PAINT ORANGE QUART               | Orange quart can                         |
|      | 821-066CGL | PAINT ORANGE GALLON<br>*         | Orange gallon can                        |
|      |            | Black                            |                                          |
|      | 821-070C   | PAINT GP GLOSS BLACK SPRAY CAN   | Black spray can                          |
|      | 821-070CTU | PAINT GLOSS BLACK TOUCH-UP 4OZ   | Black touch-up bottle with brush         |
|      | 821-070CQT | PAINT GP GLOSS BLACK QUART       | Black quart can                          |
|      | 821-070CGL | PAINT GP GLOSS BLACK GALLON<br>* | Black gallon can                         |
|      |            | Red                              |                                          |
|      | 821-054C   | PAINT MED. RED SPRAY TRCK/CTR    | Red spray can                            |
|      | 821-054CTU | PAINT MED RED TOUCH-UP 4OZ       | (Obsolete)                               |
|      | 821-054CQT | PAINT MED RED QUART              | Red quart can                            |
|      | 821-054CGL | PAINT MED RED GALLON<br>*        | Red gallon can                           |
|      |            | Green                            |                                          |
|      | 821-058C   | PAINT GREEN SPRAY CUTTERS        | Green spray can                          |
|      | 821-058CTU | PAINT GREEN TOUCH-UP 4OZ         | Green touch-up bottle with brush         |
|      | 821-058CQT | PAINT GREEN QUART                | Green quart can                          |
|      | 821-058CGL | PAINT GREEN GALLON<br>*          | Green gallon can                         |
|      |            | Blue                             |                                          |
|      | 821-067C   | PAINT BLUE SPRAY CAN             | Blue spray can                           |
|      | 821-067CTU | PAINT BLUE TOUCH-UP 5OZ          | (Obsolete)                               |
|      | 821-067CQT | PAINT BLUE QUART                 | (Obsolete)                               |
|      | 821-067CGL | PAINT BLUE GALLON<br>*           | (Obsolete)                               |
|      |            | Aluminum/Zinc                    |                                          |
|      | 821-080C   | PAINT ALUMINUM/ZINC SPRAY CAN    | Aluminum/Zinc spray can                  |
|      | 821-080CTU | PAINT ALUMINUM/ZINC TOUCH UP     | Aluminum/Zinc touch-up bottle with brush |
|      | 821-080CQT | PAINT ALUMINUM/ZINC QUART        | Aluminum/Zinc quart can                  |
|      | 821-080CGL | PAINT ALUMINUM/ZINC GALLON       | Aluminum/Zinc gallon can                 |

# Part Number Index

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